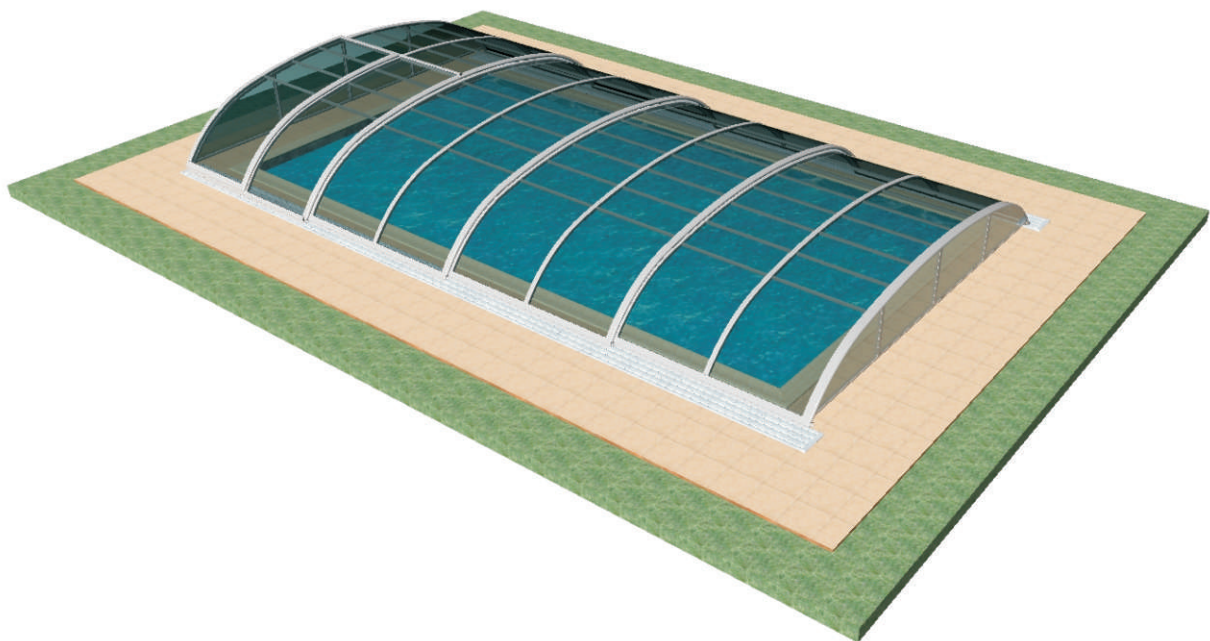


POOL PROGRAM



ASSEMBLING INSTRUCTIONS FOR ENCLOSURES

AZURE



Distributor:
ALUKOV a.s., Orel 18, 538 21 Slatiňany
Tel.: +420 469 681 488, Mobil: +420 731 623 475
E-mail: info@alukov.cz
www.alukov.cz, www.enclosure.guru

99.MP.0024.EN
revision: 4.4. 2017

IMPORTANT

- Please read these instructions carefully before you start to assemble your enclosure.
- Please carry out the steps in the order set out in these instructions.
- Keep these instructions in a safe place for future reference.
- Prior to installation be sure to check your local building and zoning requirements.

SAFETY ADVICE

- Use of work gloves and safety glasses during assembly is required.
- Do not attempt to assemble the enclosure in windy or wet conditions.
- Do not touch overhead power cables (if any) with the aluminum profiles.
- Always wear shoes and safety goggles when working with extruded aluminum.
- Dispose of all plastic bags safely - keep them out of reach of small children.
- The enclosure must be positioned and attached on a flat level surface.
- Do not lean against or push the enclosure during assembly.
- Keep children away from the assembly area.
- Do not position your enclosure in an area exposed to excessive wind or overhead tree limbs.
- Do not attempt to assemble the enclosure, if you are tired, have taken drugs or alcohol or if you are prone to dizzy spells.
- If using a step ladder or power tools, ensure that you follow the manufacturer's safety advice.

TRACK INSTALLATION

A flat, level surface is required; any of the following is acceptable:

- 3.5" thick foundation of reinforced concrete
- Pavers set in Concrete
- Wood/composite decking

TOOLS AND EQUIPMENT REQUIRED

- more informations about recommended tools are in this assembling procedure

CLEANING

Polycarbonate panels can easily be cleaned by hosing down with cold clean water or with a soft cloth made from 100% cotton using a mild dish detergent solution and rinsing with cold water.

DO NOT use acetone, abrasive cleaners or other special detergents to clean the panels. This will void warranty!

IMMEDIATE REMOVAL OF PROTECTION SHEETS FROM PANELS

The polyethylene masking (plastic sheets/foil) must be removed immediately from the panels during or immediately after installation. The polyethylene masking covers the panels to protect them during handling, shipping, storage, and installation. If it is removed at a later time, it may be very difficult if not impossible to remove as it will stick to the panel. In hot climates, even 24 hours after the installation is completed it may be too late to remove.

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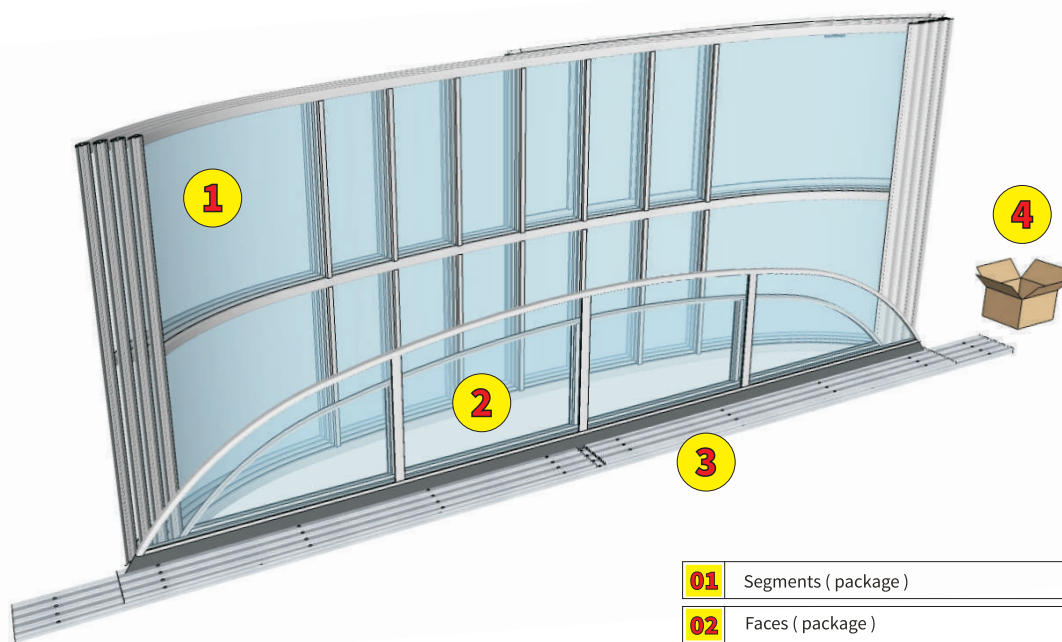
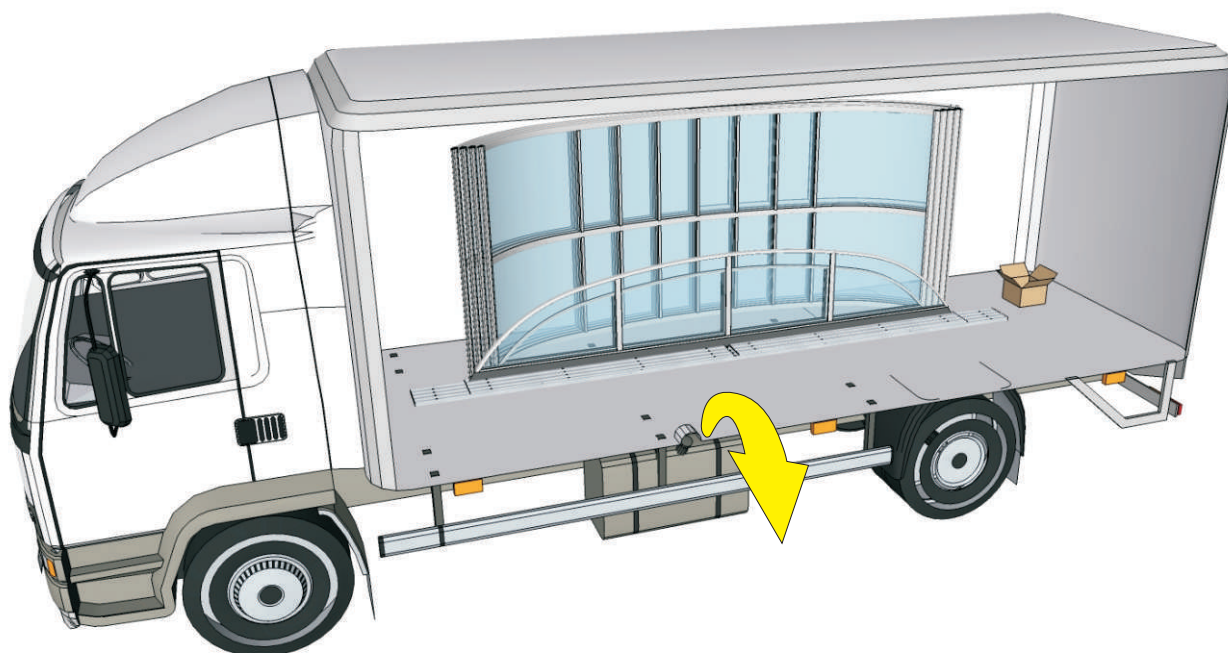
ITEM

INTRODUCTION

ASSEMBLING INSTRUCTIONS FOR ENCLOSURES

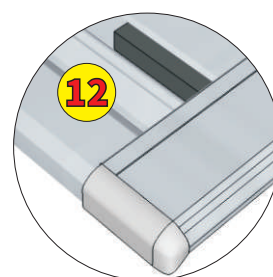
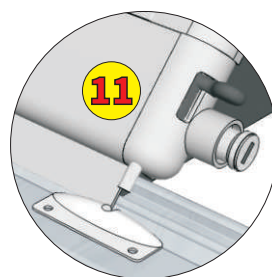
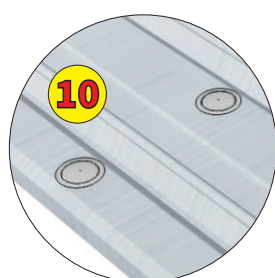
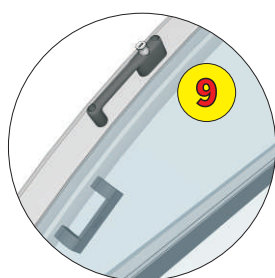
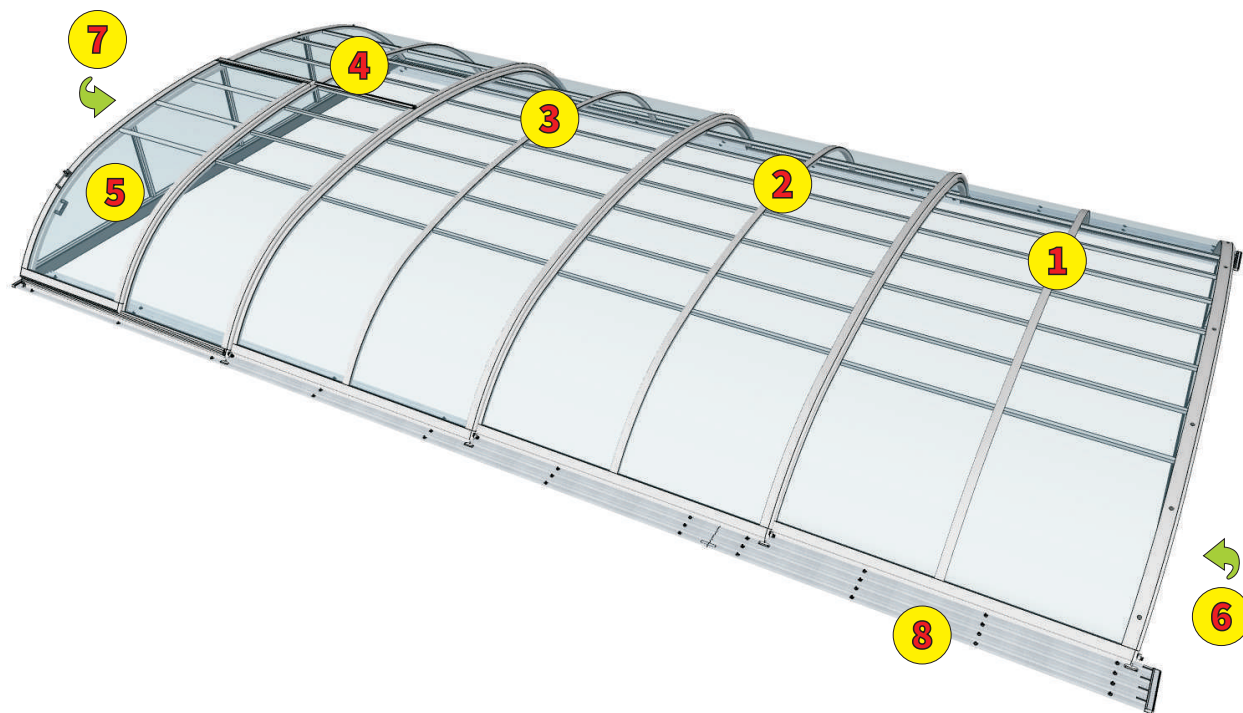
TRANSPORT OF ENCLOSURE

The enclosure must be secured on truck to avoid movement, deformation or material damage during the transport to a client. The securing is specific and depends on type of used truck or container.



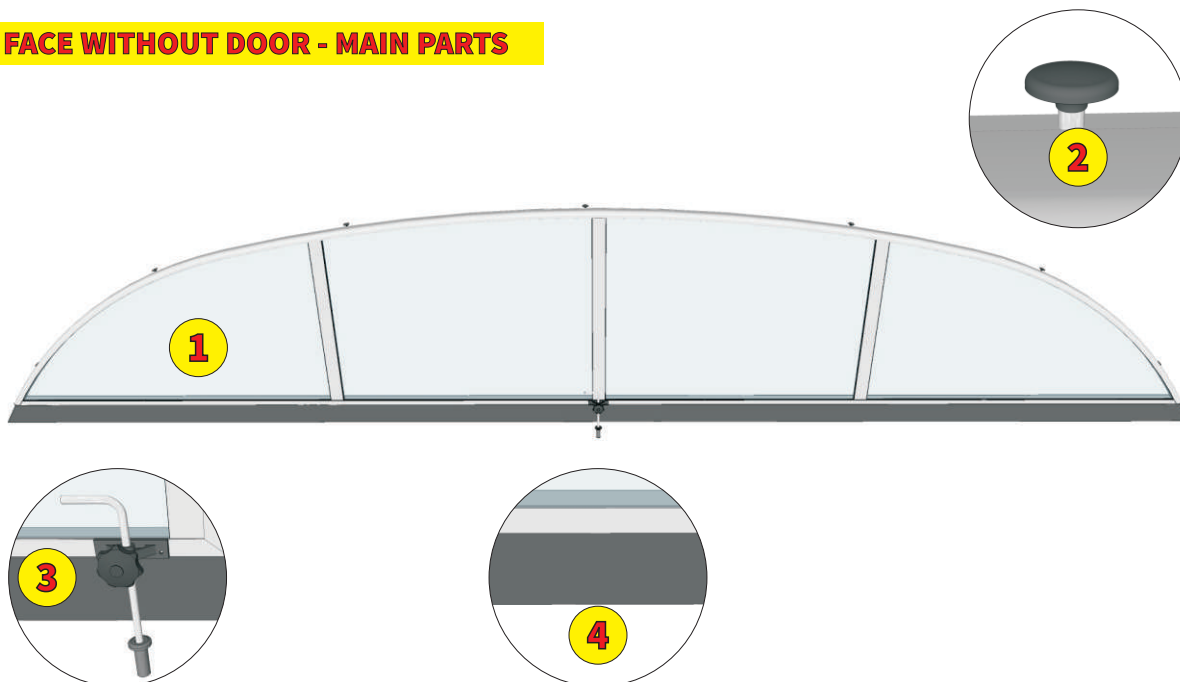
- | | |
|-----------|---|
| 01 | Segments (package) |
| 02 | Faces (package) |
| 03 | Rails (package) |
| 04 | Package (contents for completion of assembly) |

ENCLOSURE - MAIN PARTS

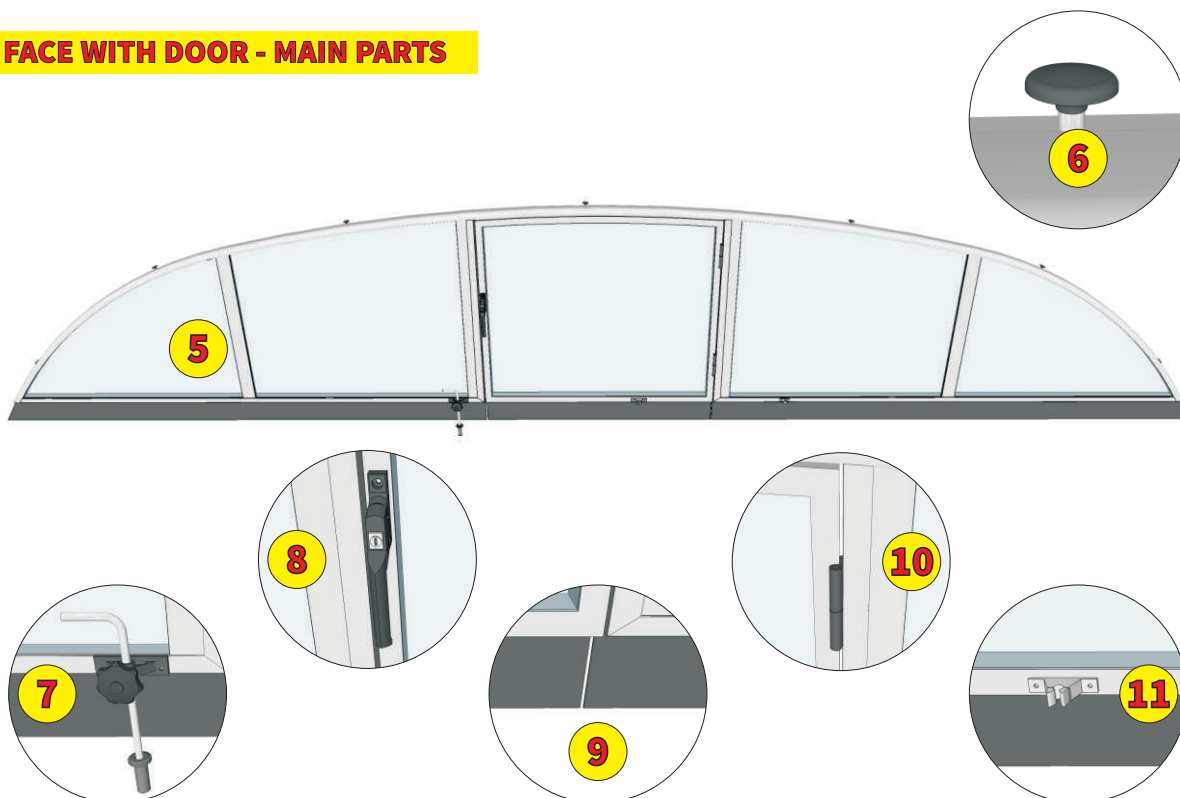


| | | | | | |
|-----------|---------------------------|-----------|-----------------------------------|-----------|---|
| 01 | Segment nr.1 (smallest) | 05 | Lateral door (on large segment) | 09 | Handle of lateral door |
| 02 | Segment nr.2 | 06 | Small detachabled face | 10 | Plastic cap for rails |
| 03 | Segment nr.3 | 07 | Large detachabled face | 11 | Lock arrestment of segment + stopper |
| 04 | Segment nr.4 (largest) | 08 | Rails | 12 | End of rail + plastic backstop for travel |

FACE WITHOUT DOOR - MAIN PARTS



FACE WITH DOOR - MAIN PARTS

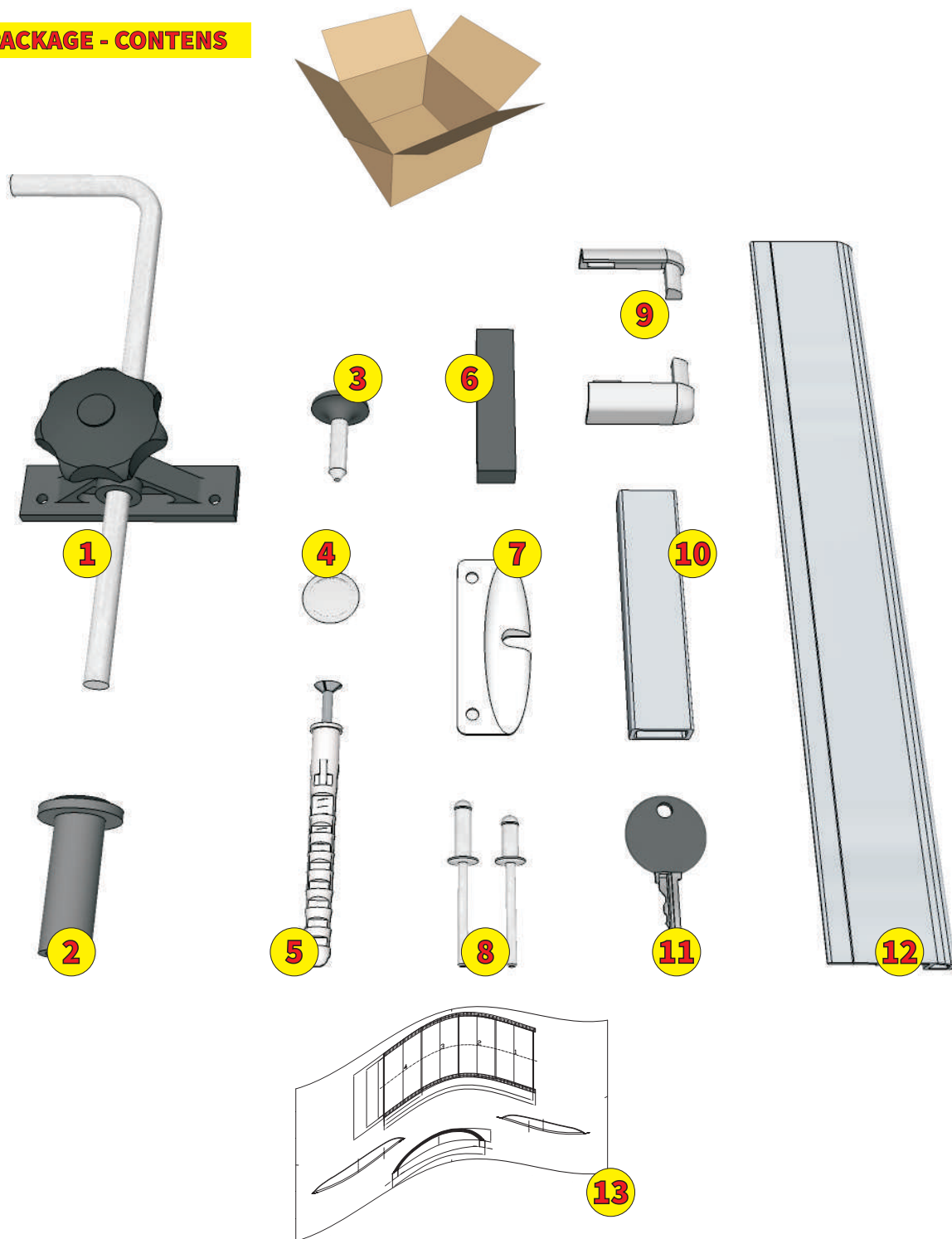


| | |
|-----------|-------------------------|
| 01 | Face without door |
| 02 | Pin for detachable face |
| 03 | Arrestment of face |
| 04 | Rubber sealing |

| | |
|-----------|-------------------------|
| 05 | Face with opening door |
| 06 | Pin for detachable face |
| 07 | Arrestment of face |
| 08 | Handle for opening door |

| | |
|-----------|----------------|
| 09 | Rubber sealing |
| 10 | Hinges |
| 11 | Door locker |

PACKAGE - CONTENS



| | |
|-----------|--------------------------|
| 01 | Arrestment pin |
| 02 | Insert for pavement |
| 03 | Pins for detachable face |
| 04 | Plastic cap for rails |

| | |
|-----------|-----------------------------------|
| 05 | Raw-plugs |
| 06 | Plastic backstop for travel |
| 07 | Stopper (arrestment of segment) |
| 08 | Rivets |

| | |
|-----------|--------------------------------|
| 09 | Plastic cap for end of rail |
| 10 | Connection for rail |
| 11 | Key for lock of arrestment |
| 12 | End of rail |
| 13 | Technical drawing of enclosure |

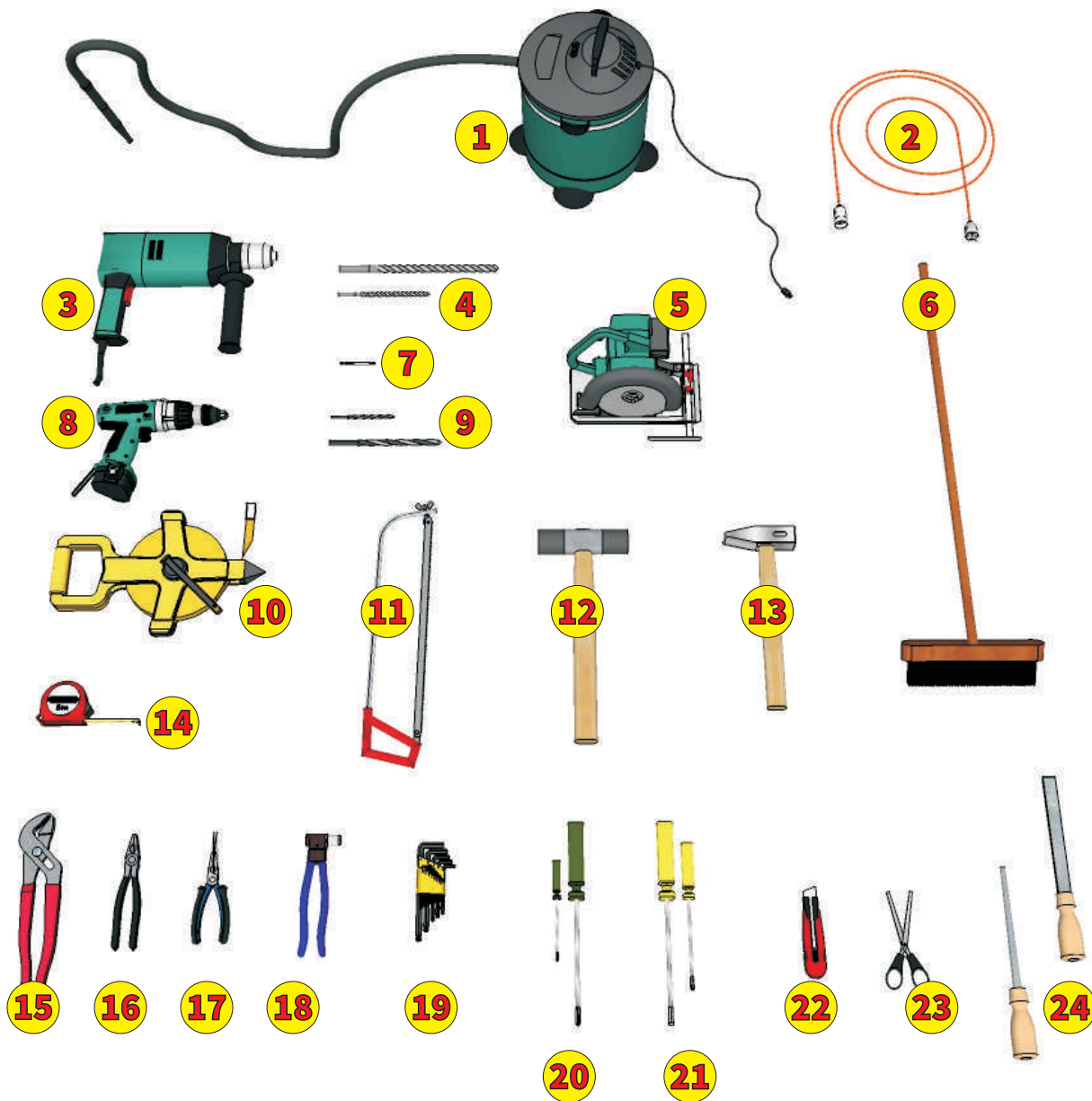
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ITEM

PREPARE JOBSITE

ASSEMBLING INSTRUCTIONS FOR ENCLOSURES

TOOLS FOR ASSEMBLY - RECOMMENDED



| | |
|-----------|-------------------------------------|
| 01 | Vacuum cleaner |
| 02 | Cord - extension set |
| 03 | Pneumatic hammer |
| 04 | Drill to concrete (Ø 8mm; Ø 15mm) |

| | |
|-----------|--|
| 09 | Drill (Ø 4mm; Ø 5mm; Ø 6,2mm; Ø 7mm) |
| 10 | Steel band |
| 11 | Metal saw |
| 12 | Rubber soft hammer |

| | |
|-----------|--------------------------------------|
| 17 | Small flat pliers |
| 18 | Rivet pliers |
| 19 | Set - socket wrench |
| 20 | Screwdriver - flat (small / large) |

| | |
|-----------|-------------------------|
| 05 | Circular saw |
| 06 | Dust - brush |
| 07 | Screwdriver bits |
| 08 | Accumulator screwdriver |

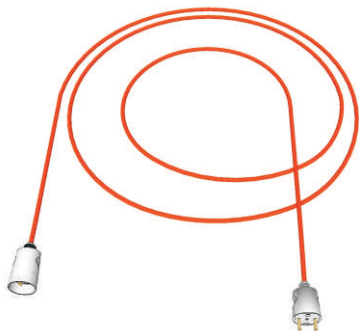
| | |
|-----------|----------------|
| 13 | Hammer |
| 14 | Measuring tape |
| 15 | Tongs |
| 16 | Flat pliers |

| | |
|-----------|---------------------------------------|
| 21 | Screwdriver - cross (small / large) |
| 22 | Knife |
| 23 | Scissors for edit of rubber sealing |
| 24 | File (round / flat) |

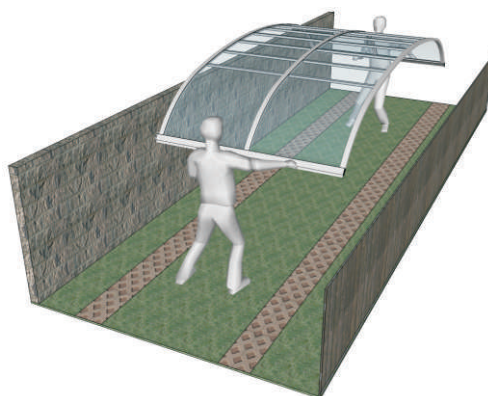
PREPARING THE ASSEMBLY PLACE

These five basic steps going to follow before assembling procedure:

- 1.) Provide electrical supply connection for free use



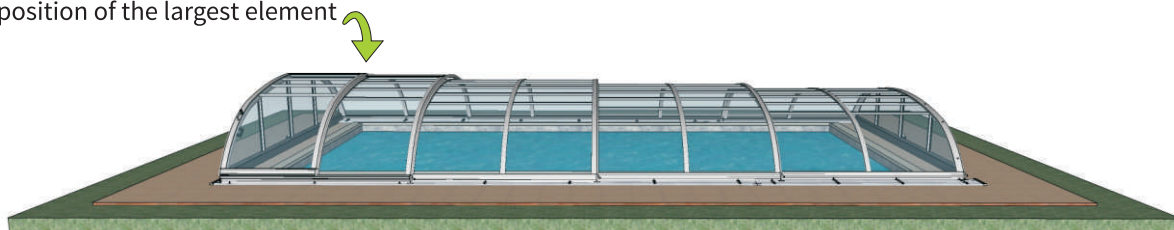
- 2.) Ensure an access to a pool



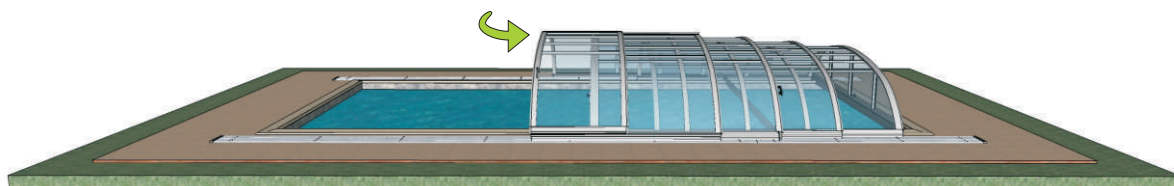
POSITION OF ENCLOSURE - LARGEST SEGMENT - PARKZONE

- 3.) Clarify a position of the enclosure according to the pool, exactly ...

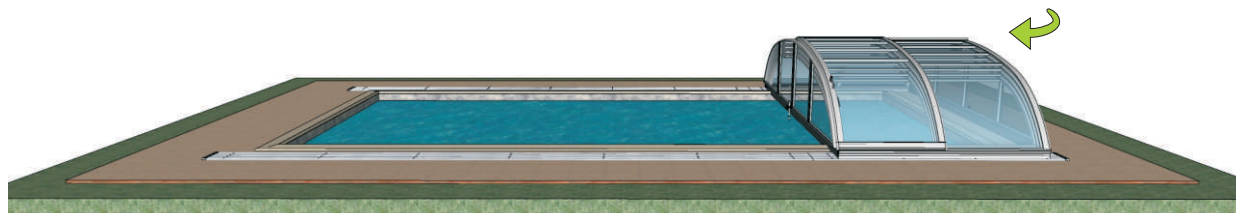
position of the largest element



direction of movement of the enclosure



parking position of the all segments together



This informations may not be corresponding with technical drawing / assembling documentation.

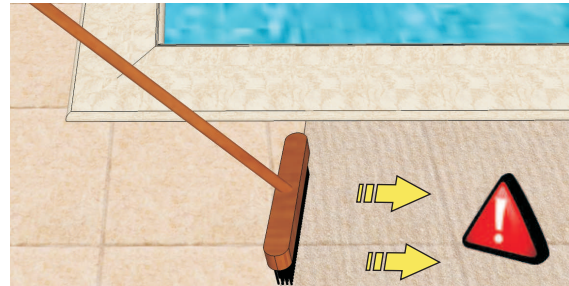
MINIMAL TIME FOR ASSEMBLY



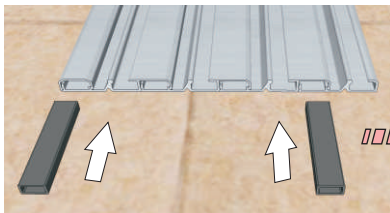
Assembling of the enclosure is made on stabilized, plain, level and clean surface !

PREPARING THE ASSEMBLY PLACE

4.) Clean the surface around the pool, especially the places, where the rail will be fixed



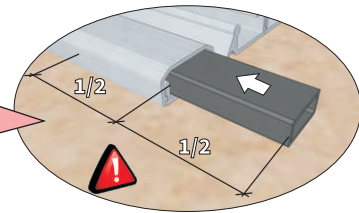
5.) Prepare the rails for connection the parts of rail along total length of the rail AZURE



PUT THE CONNECTORS INTO OUTER CHAMBERS OF THE RAIL



THE CONNECTORS STAND OUT ACCORDING TO NEXT DETAIL

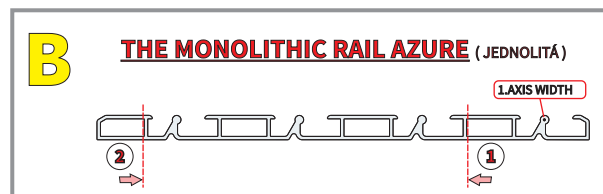
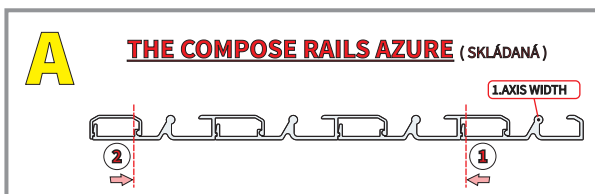


ONE HALF FROM TOTAL LENGTH OF CONNECTOR

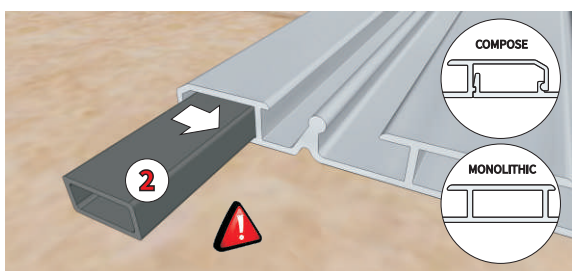
6.) Exactly position of connector into chamber of the rail

ATTENTION! TWO TYPES OF RAIL AZURE ARE AVAILABLE - COMPOSE OR MONOLITHIC !

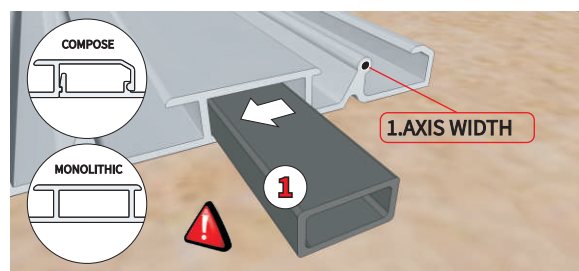
Both connectors are necessary to push into edge of chamber of rail for eliminate the shifting of parts of rails.



POSITION OF CONNECTORS FOR COMPOSE OR MONOLITHIC RAILS ARE SAME TOO !



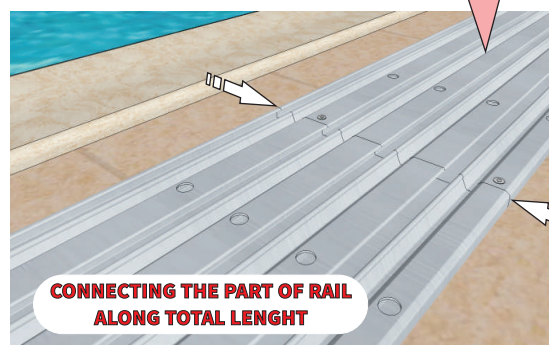
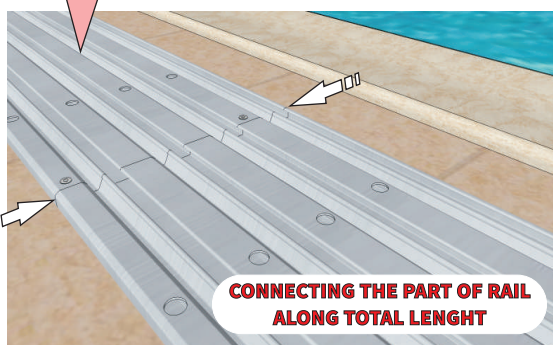
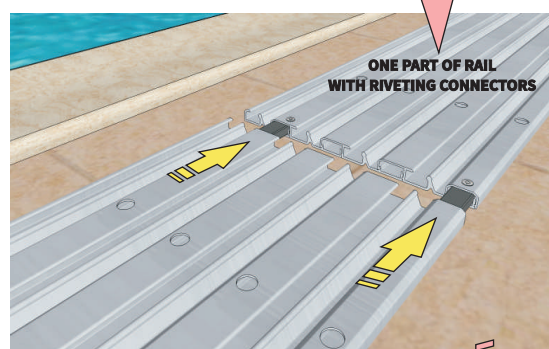
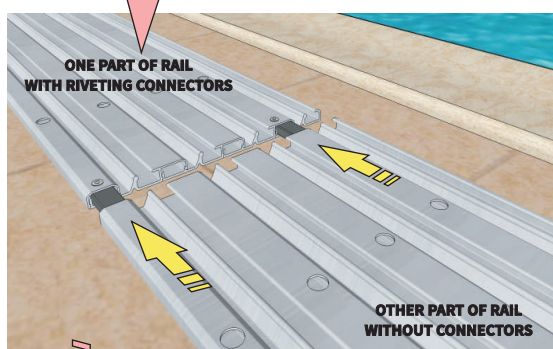
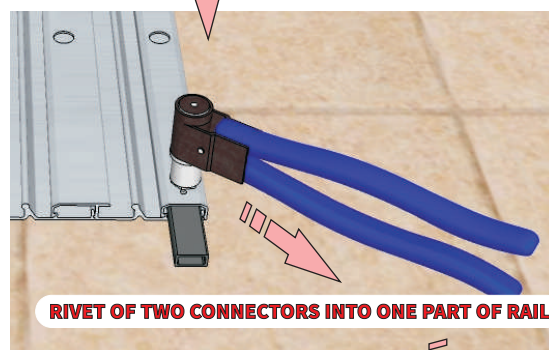
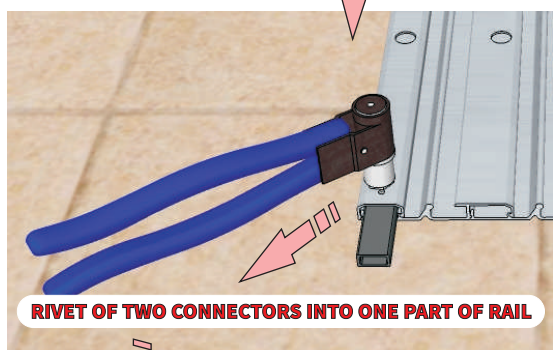
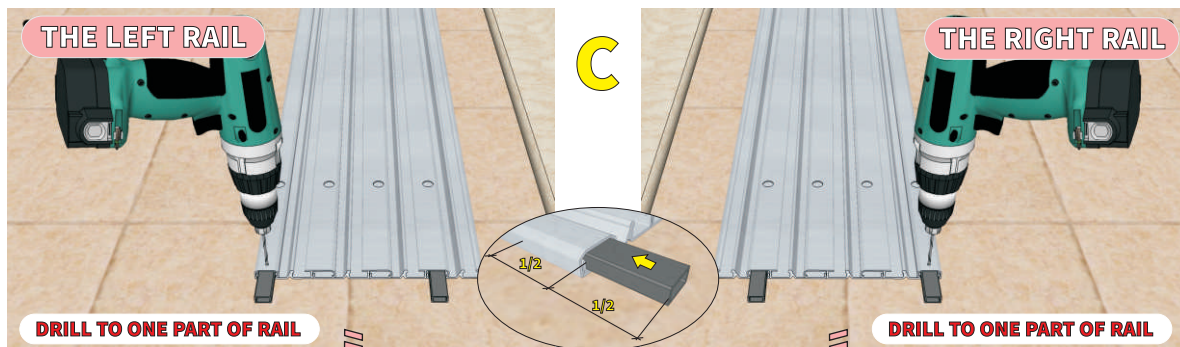
OUTSIDE CONNECTOR



INSIDE CONNECTOR

PREPARING THE ASSEMBLY PLACE

7.) Rivet the connection into left and right rail



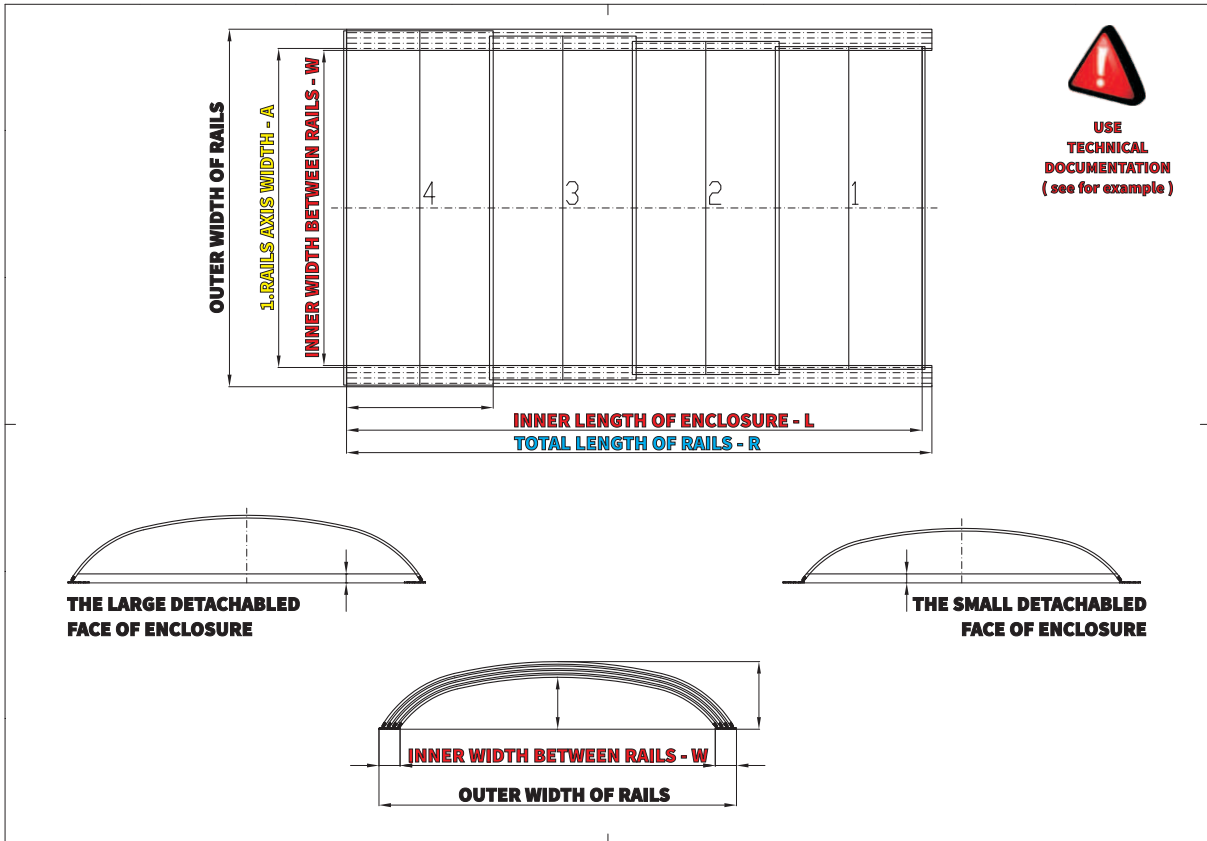
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ITEM

MEASUREMENT
THE LEADING LINES

ASSEMBLING INSTRUCTIONS FOR ENCLOSURES

LEGEND FOR TECHNICAL DOCUMENTATION / MEASUREMENT



DIMENSIONS OF POOL - P

These outer dimensions of pool are for assessment of minimal distance from outer edge of the pool.

INNER WIDTH BETWEEN RAILS - W

This inner width of enclosure is sum of width of the pool with minimal sufficient distance from the outer edge of the pool.

1. RAILS AXIS WIDTH - A

This width is between **axis of the 1.right rail** and **axis of the 1.left rail**. Must be **checked by measuring diagonals too!**

DIAGONAL - DG

Is necessary to keep **measuring diagonals too - both diagonals must have same proportions!**

DISTANCE - D

This distance is space between the outer edge of the pool and inner edge of rail or detachable face of enclosure.

INNER LENGTH OF ENCLOSURE - L

This inner length of enclosure is sum of length of the pool with minimal sufficient distance from the outer edge of the pool.

TOTAL LENGTH OF RAILS - R

This total length of rails is longer than is length of enclosure.

EXTENSION RAIL - PARKZONE

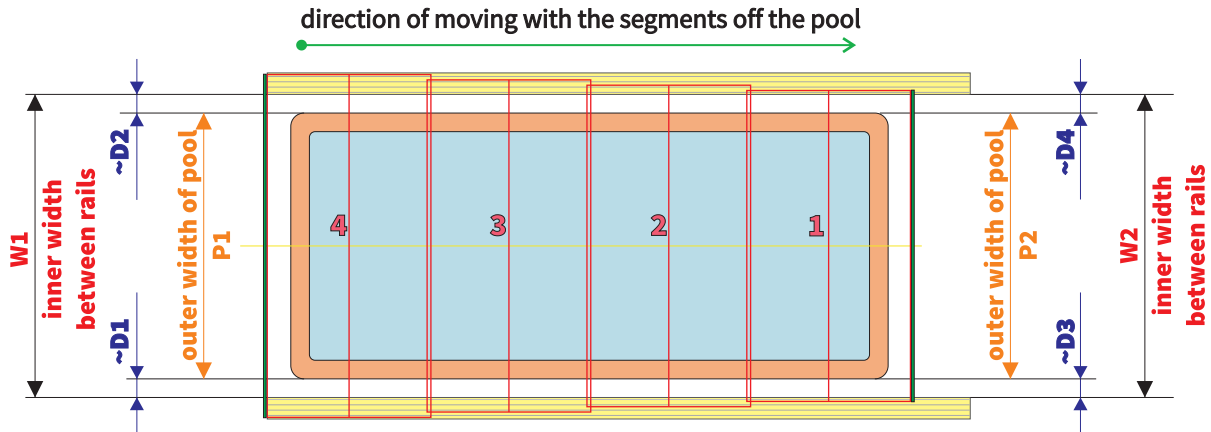
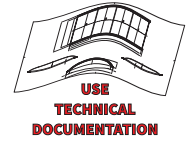
This extension is minimal for necessary arrestment of segments or maximal for parkzone of all segments out of the pool.



After every movement or adjustment the rails again check and measure these dimensions **W, L, A, R, D, DG!**



1-TH STEP OF MEASUREMENT CENTRE PER WIDTH DIMENSIONS



$$(W1 - P1) : 2 = D1$$

$$(W1 - P1) : 2 = D2$$

$$(W2 - P2) : 2 = D3$$

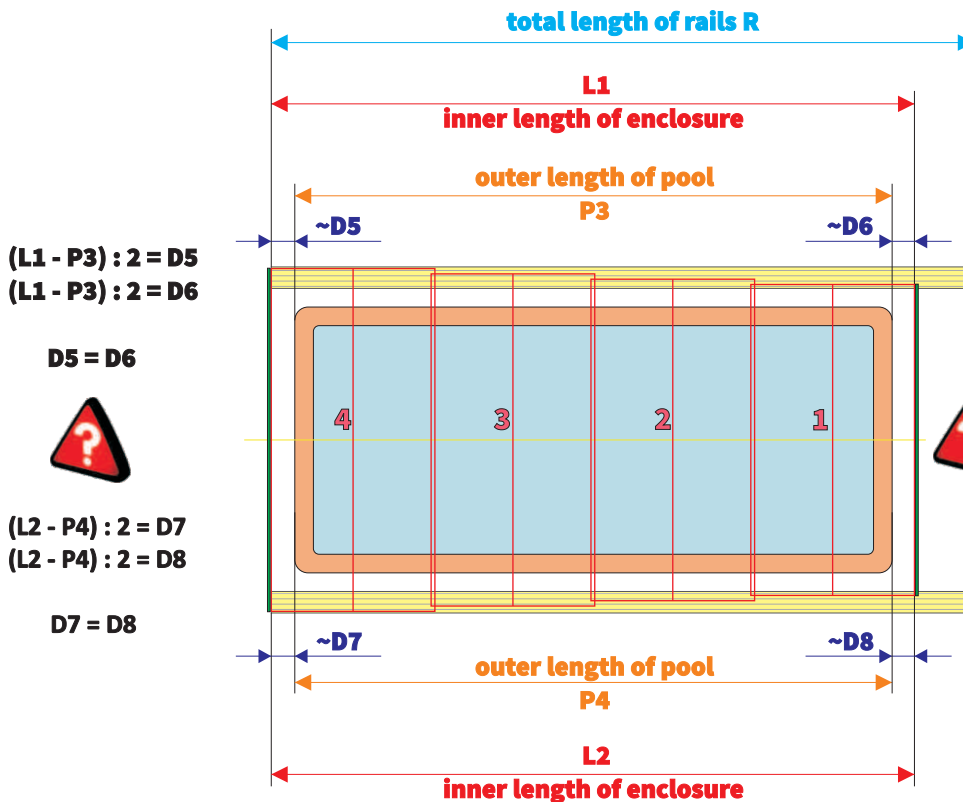
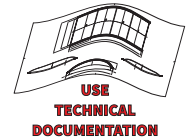
$$(W2 - P2) : 2 = D4$$



$$D1 = D2$$

$$D3 = D4$$

2-TH STEP OF MEASUREMENT CENTRE PER LENGTH DIMENSIONS



$$(L1 - P3) : 2 = D5$$

$$(L1 - P3) : 2 = D6$$

$$D5 = D6$$



$$(L2 - P4) : 2 = D7$$

$$(L2 - P4) : 2 = D8$$

$$D7 = D8$$

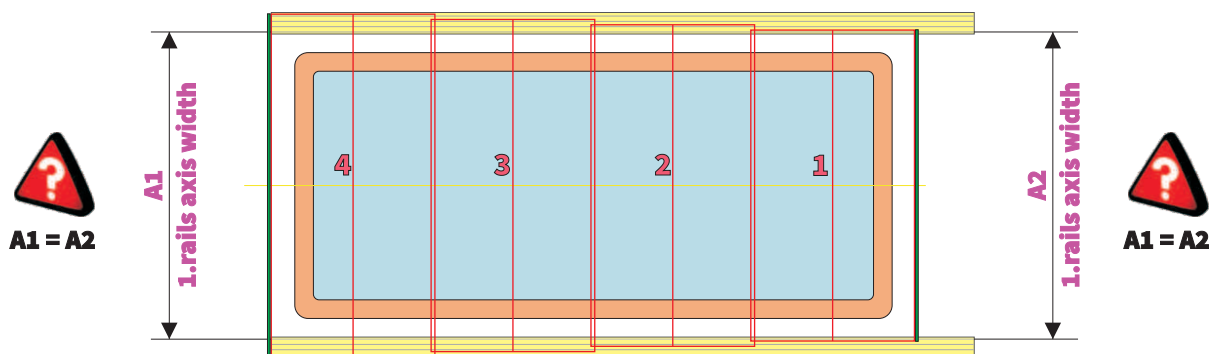
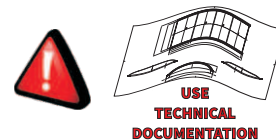
**EXTENSION RAIL
FOR PARKZONE**

R - L1

R - L2

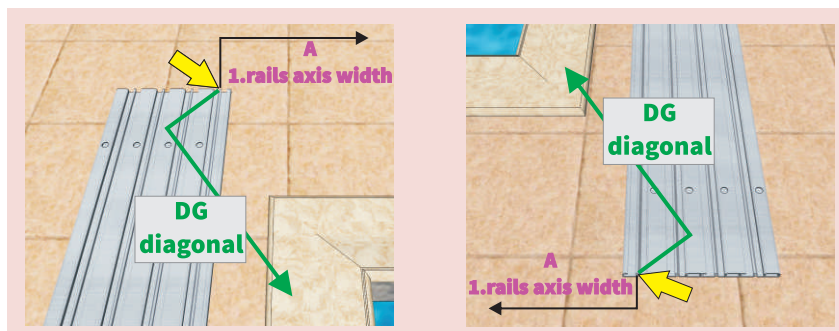
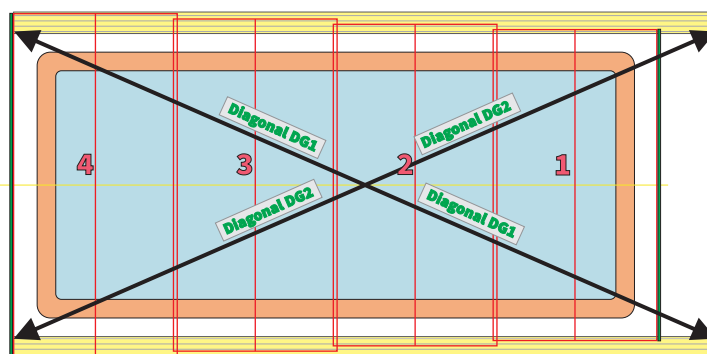


3-TH STEP OF MEASUREMENT ACCURATE CHECK OF THE RAILS AXIS WIDTH



4-TH STEP OF MEASUREMENT ACCURATE CHECK OF THE DIAGONALS

DG1 = DG2



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ITEM

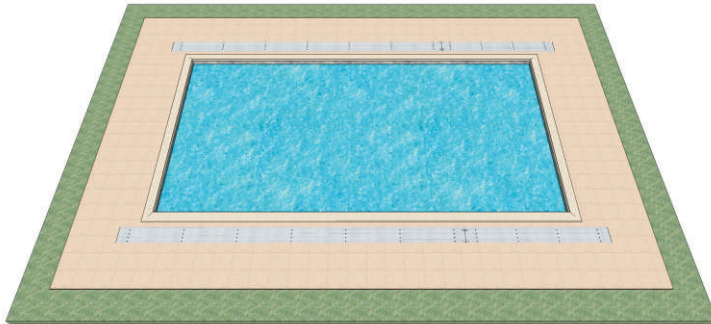
FIXING

THE LEADING LINES

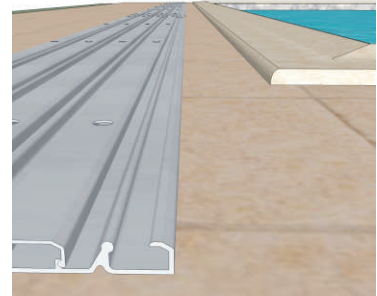
ASSEMBLING INSTRUCTIONS FOR ENCLOSURES

FIXING THE FIRST RAIL

EVENTUALLY POSITION OF THE RAILS MARKED ON SURFACE FOR CHECK DURING DRILL



BEFORE DRILLING MAKE VISUAL CHECK TOO, IF THE RAIL IS IN LINE ...



FIRST FIX ONE RAIL BELONG THE LONGER SIDE OF THE POOL, THEN, ACCORDING TO THIS ONE, PROCEED WITH MEASUREMENT AND PLACING THE SECOND RAIL ON THE OPPOSITE SIDE OF THE POOL.

PLASTIC CAPS



Standard rails are predrilling in produce, usually rails are fixed to concrete or pavement surface by plastic raw-plugs Ø8mm - use drill Ø8mm .



PLASTIC RAW-PLUGS Ø8MM

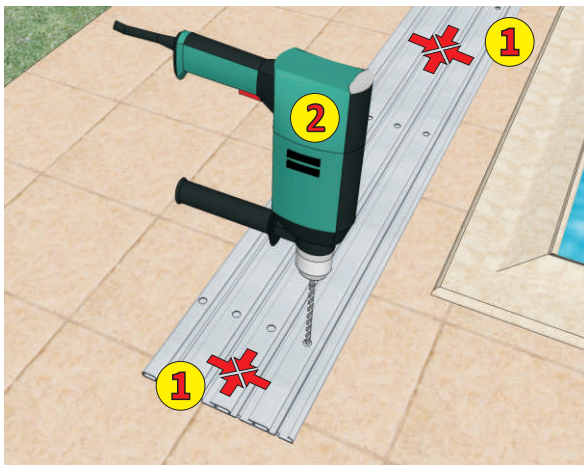
Amount of raw-plugs depends on lenght of rails and especially on specification of ground surface.

For wooden floor use spiral dives.



UNELEVELNESS OF GROUND

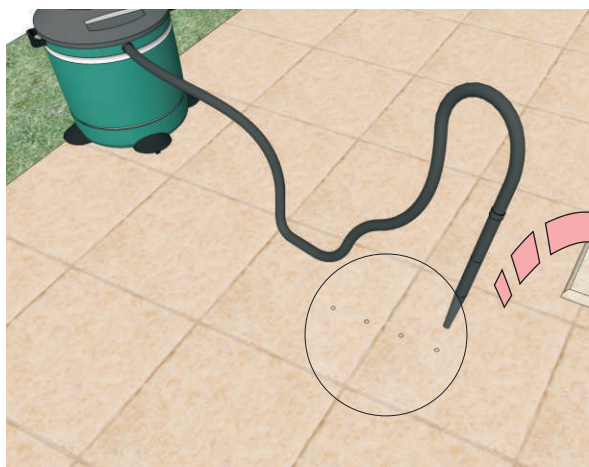
Need to underlay the rail with aluminium strips



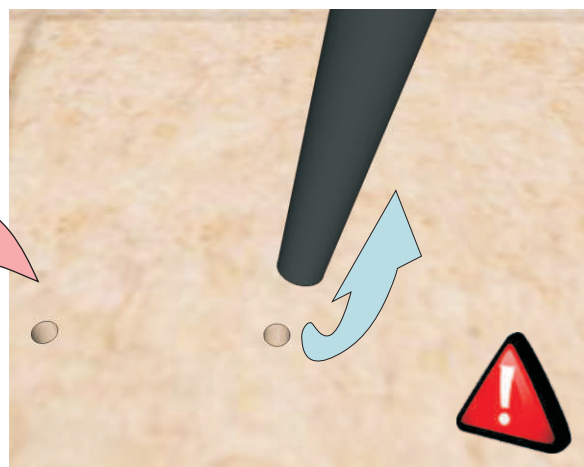
- 1.) Keep perpendicular position of drilling machine to the rail while drilling
- 2.) During the drilling, secure the rail against the shifting, **first drill and fix the rail on one end.**



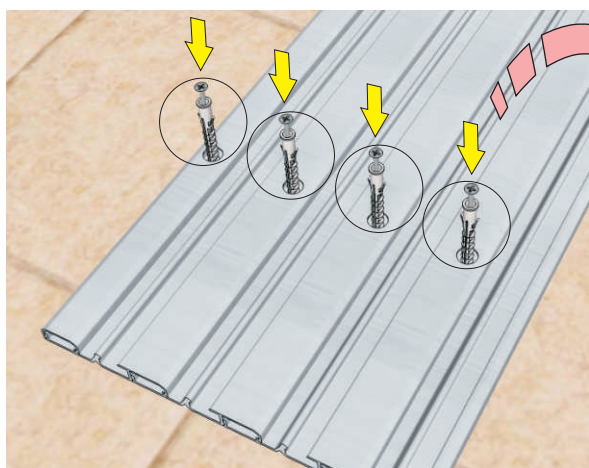
Important to clean the rails of dirt, the best way is to use vacuum cleaner and sweep carefully.



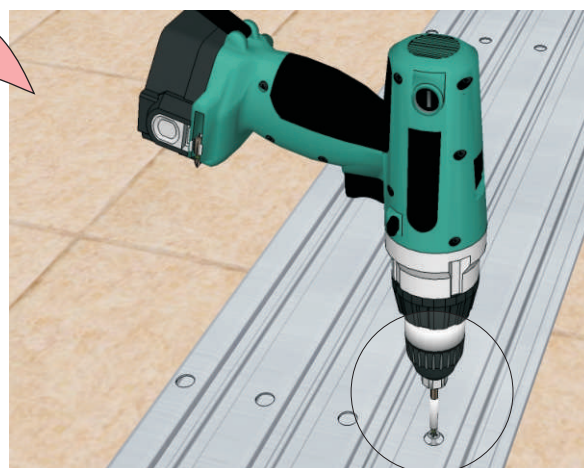
Don't forget to clean the dirt from drilling holes under the rails, use vacuum cleaner.



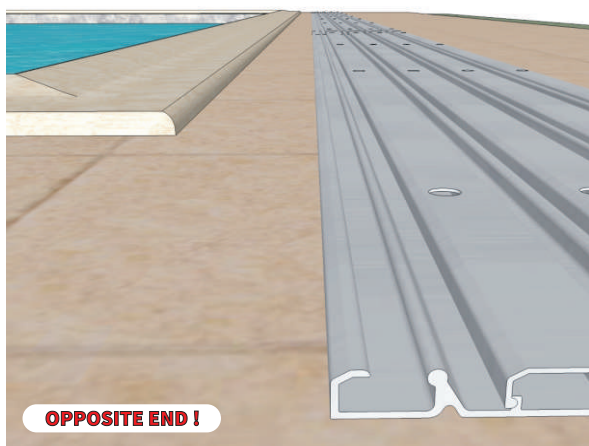
Not cleaned dirt may cause decrease strength of this joint!



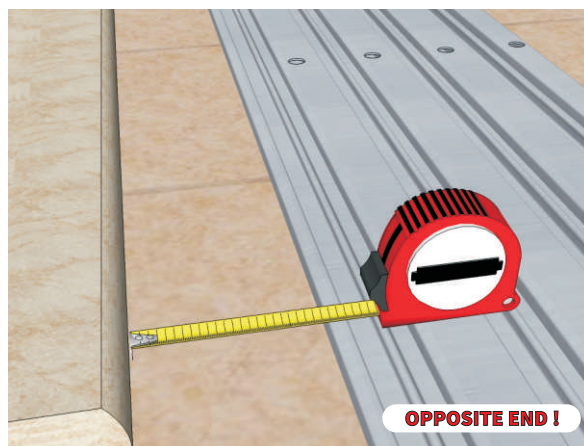
Insert the raw-plug into a cleaned hole



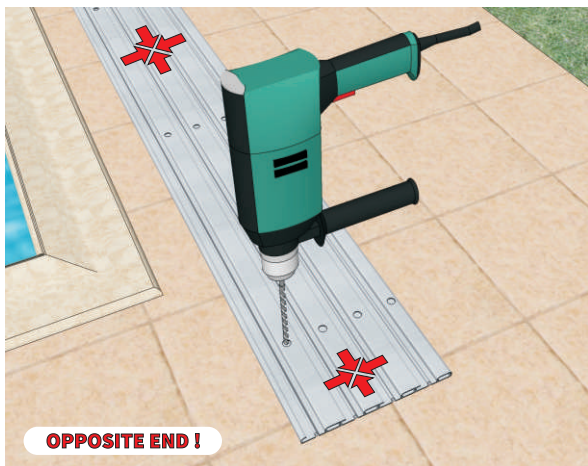
Slightly hammer in tight the rail to the ground by screws!



Again make visual check, if the rail is in line. After that, measure the rails before drilling opposite end to avoid shift.



Check dimensions from outer edge of pool for sure too ...



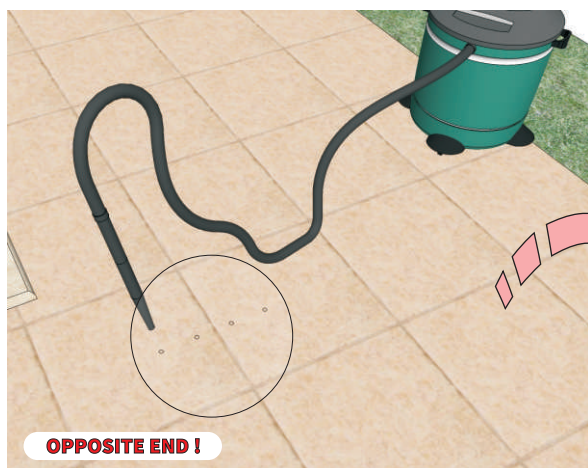
OPPOSITE END !

... continue drilling and fixing the opposite end of the rail.



OPPOSITE END !

Important to clean the rails of dirt, the best way is to use vacuum cleaner and sweep carefully.



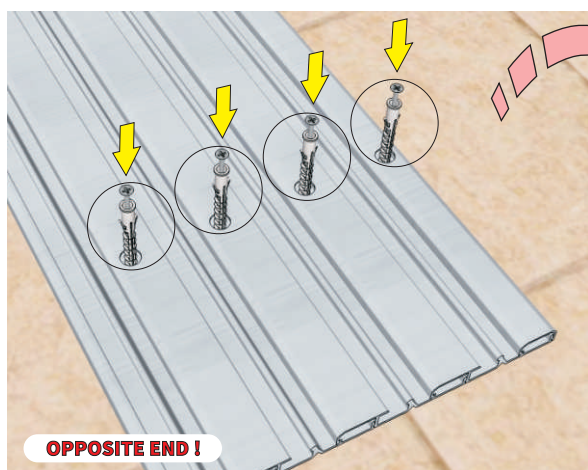
OPPOSITE END !

Don't forget to clean the dirt from drilling holes under the rails, use vacuum cleaner.



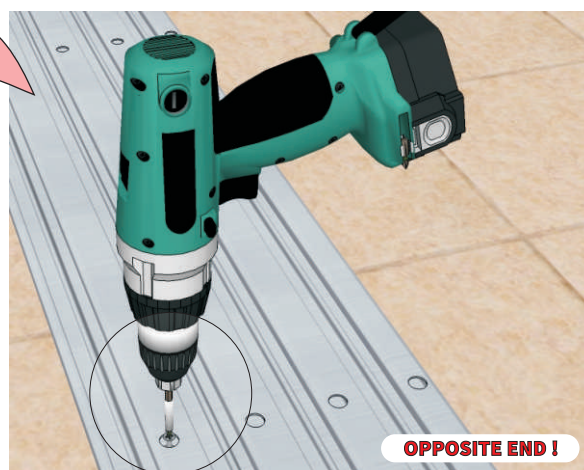
OPPOSITE END !

Not cleaned dirt may cause decrease strength of this joint!



OPPOSITE END !

Insert the raw-plug into a cleaned hole



OPPOSITE END !

Slightly hammer in tight the rail to the ground by screws!

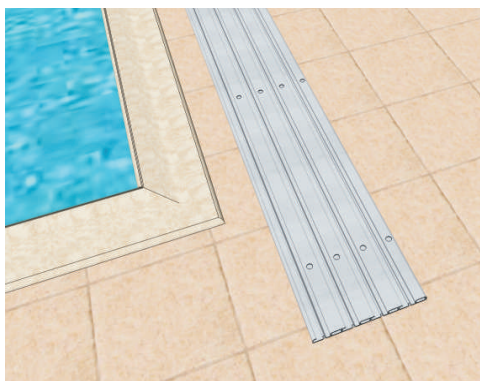


REST HOLES ON THIS FIRST RAIL

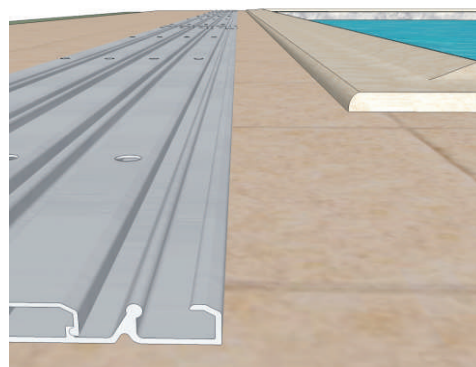
CONTINUE IN DRILLING THE SAME WAY AS THE PREVIOUS STEPS OF DRILLING.

FIXING THE SECOND RAIL

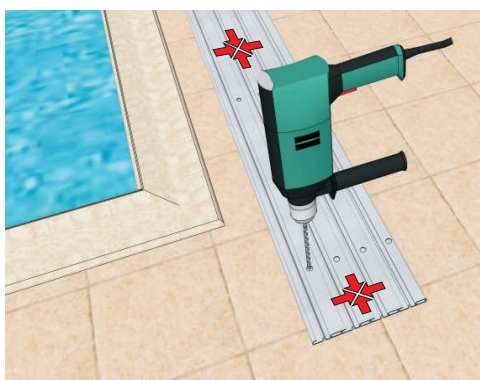
According to the first rail proceed to exact measurement and fixing the second rail on the opposite side of the pool.



Measure the second rail to meet 1st rail axis width...



BEFORE DRILLING MAKE VISUAL CHECK TOO, IF THE RAIL IS IN LINE ...



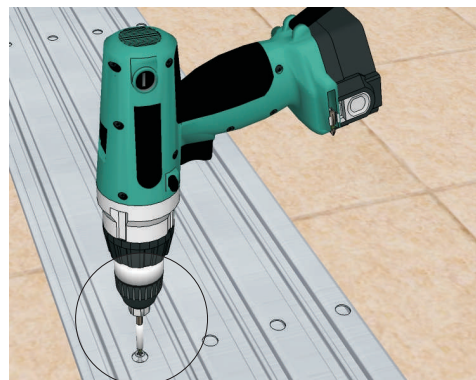
Continue in the same way as the first rail has been fixed ...



Important to clean the rails of dirt, the best way is to use vacuum cleaner and sweep carefully.



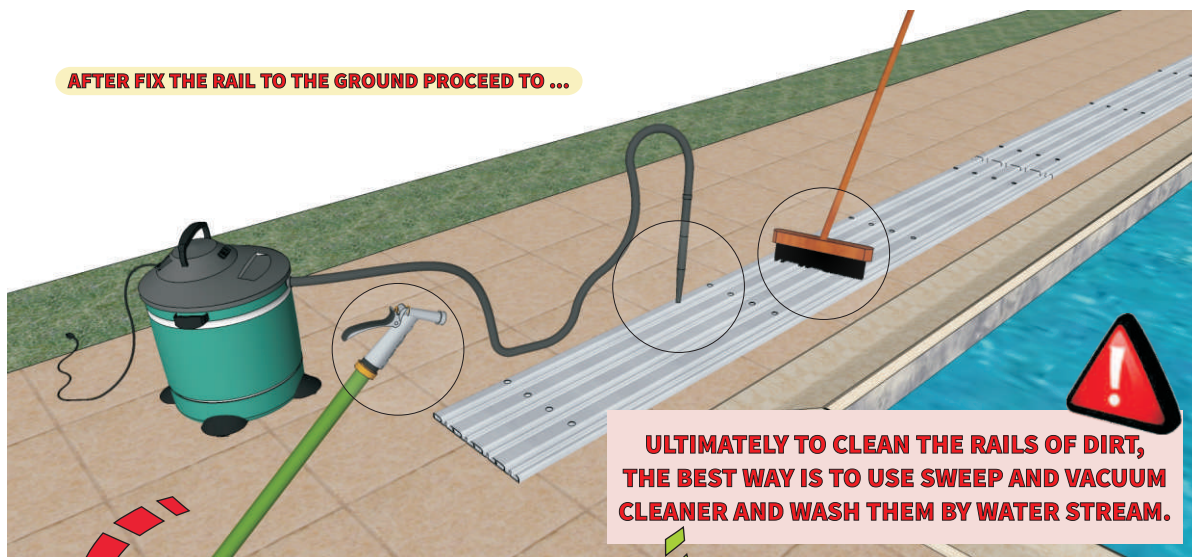
Not cleaned dirt may cause decrease strength of this joint!



Slightly hammer in tight the rail to the ground by screws!

CLEANING THE RAILS

AFTER FIX THE RAIL TO THE GROUND PROCEED TO ...

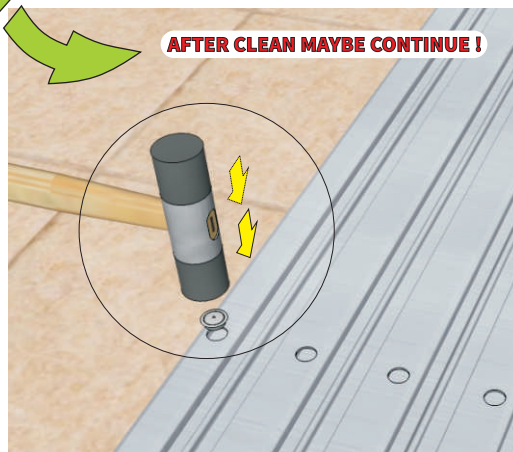


ULTIMATELY TO CLEAN THE RAILS OF DIRT, THE BEST WAY IS TO USE SWEEP AND VACUUM CLEANER AND WASH THEM BY WATER STREAM.

NOT CLEANED RAILS AND DIRT MAY CAUSE DAMAGE OF ANODIZE COATING!

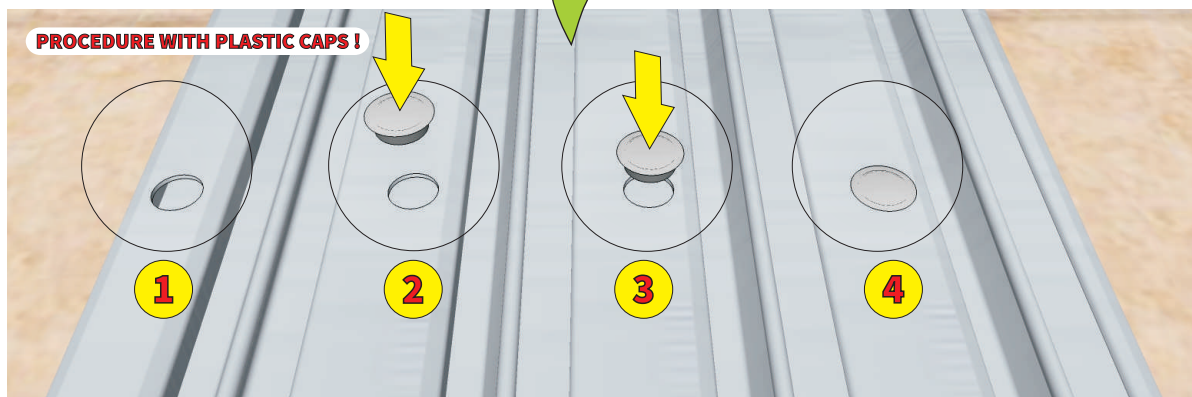


AFTER CLEAN MAYBE CONTINUE !



Put plastic caps on the all holes and slightly beat them in by rubber hammer (colour of the caps depends on rails colour)

PROCEDURE WITH PLASTIC CAPS !



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ITEM

**MANIPULATION
THE SEGMENTS**

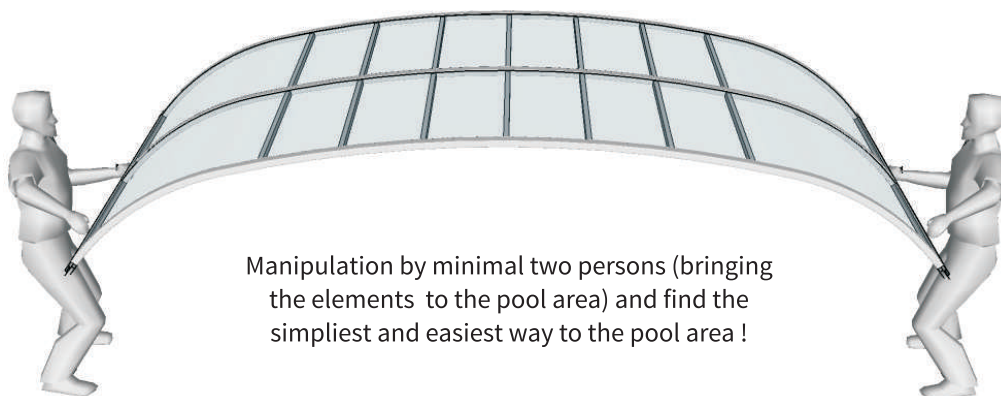
ASSEMBLING INSTRUCTIONS FOR ENCLOSURES

MANIPULATION THE SEGMENTS



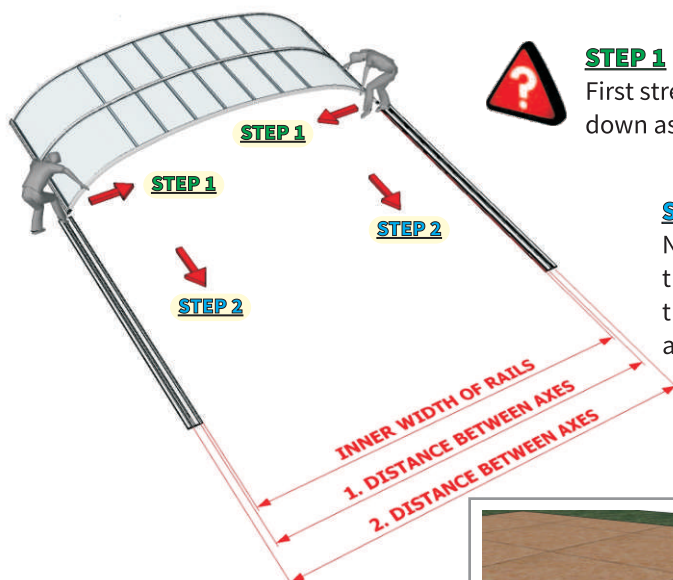
BE CAREFUL WHILE MANIPULATE WITH ELEMENTS TO AVOID DAMAGE, DEFORMATION AND CRATCHING.

WITH RESPECT TO WEIGHT OF THE EVERY ELEMENT ASSURE SUFICIENT NUMBER OF PEOPLE FOR MANIPULATION WITH THE ELEMENT.



Manipulation by minimal two persons (bringing the elements to the pool area) and find the simplest and easiest way to the pool area !

PUTTING THE SEGMENTS ON THE RAILS

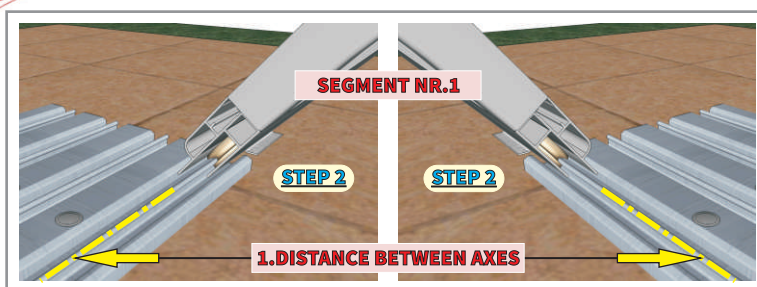


STEP 1

First stress to put the tracks down as per the drawing width.

STEP 2

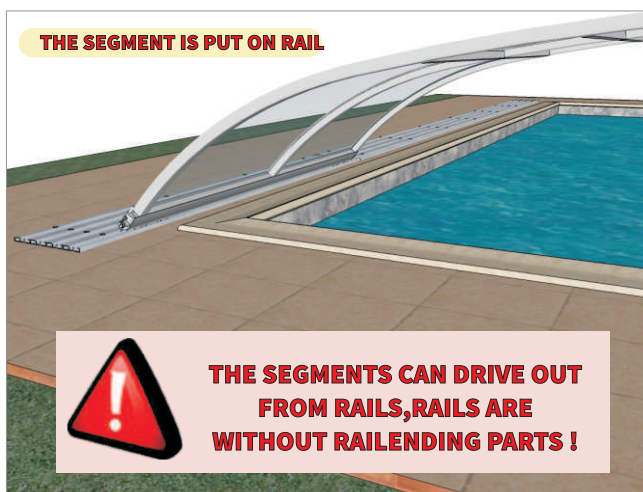
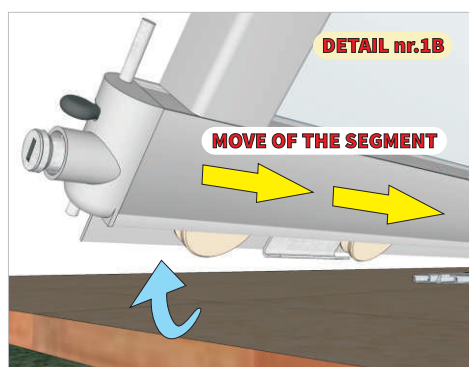
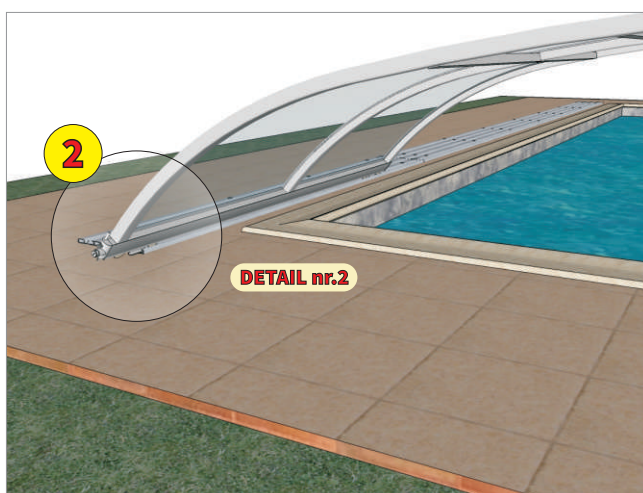
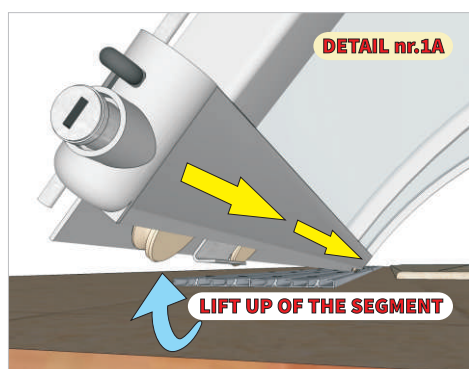
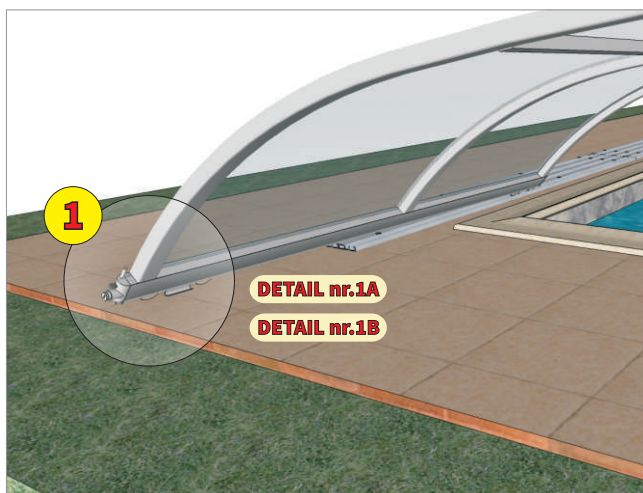
Next: The segments are “spring loaded” therefore, one side should be set in the track as the opposite end is lifted up and set onto the track.



PUTTING THE SEGMENTS ON THE RAILS



WHILE PUTTING THE ELEMENTS ON THE RAILS TAKE CARE ABOUT SUFFICIENT DISTANCE BETWEEN ARRESTMENT SHEETS AND THE GROUND (RISK OF SHEETS OR PAVEMENT DAMAGE)



THE SEGMENTS CAN DRIVE OUT FROM RAILS, RAILS ARE WITHOUT RAILENDING PARTS !

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ITEM

MANIPULATION
THE FACES

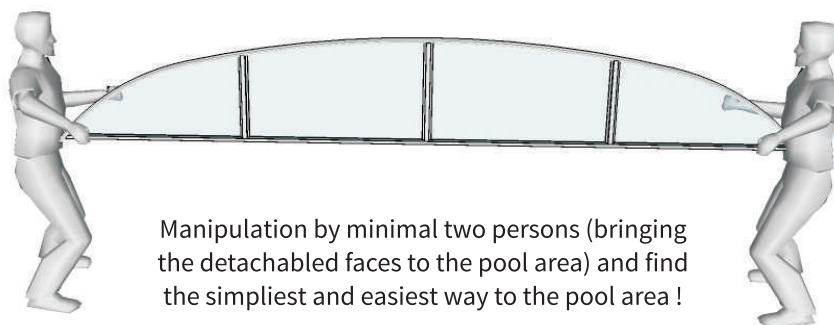
ASSEMBLING INSTRUCTIONS FOR ENCLOSURES

MANIPULATION THE FACES



BE CAREFUL WHILE MANIPULATE WITH DETACHABLE FACES TO AVOID DAMAGE, DEFORMATION AND CRACKING.

WITH RESPECT TO WEIGHT OF THE EVERY DETACHABLE FACE ASSURE SUFFICIENT NUMBER OF PEOPLE FOR MANIPULATION WITH THE ELEMENT.



Manipulation by minimal two persons (bringing the detachable faces to the pool area) and find the simplest and easiest way to the pool area !

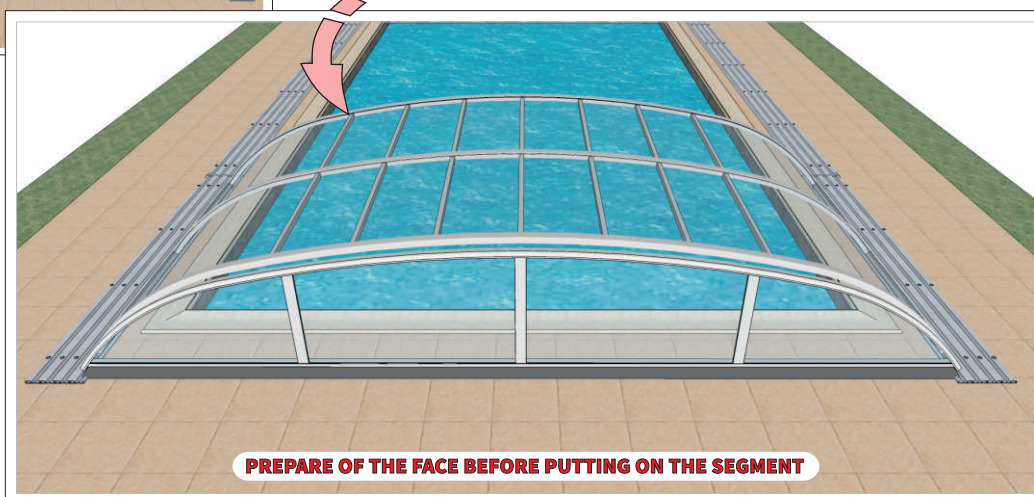
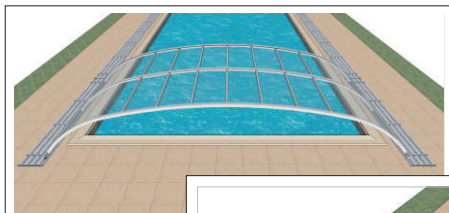
PREPARE THE FACE



THIS ENCLOSURES HAS TWO DETACHABLE FACES !

LARGE FACE - PUTTING BACK ON THE LARGEST SEGMENT

SMALL FACE - PUTTING BACK ON THE SMALLEST SEGMENT



DETAIL nr.1



DETAIL nr.2



DETAIL nr.3

PUTTING THE DETACHABLE FACES BACK ON THE SEGMENTS



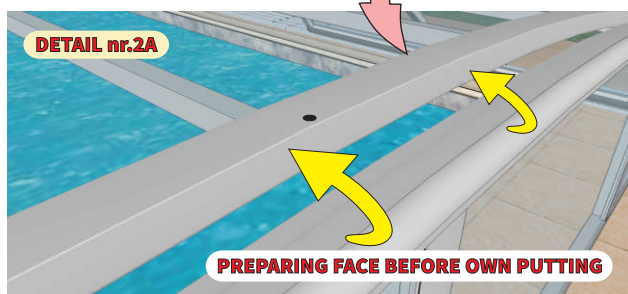
DETAIL nr.1



DETAIL nr.2



DETAIL nr.3



DETAIL nr.2A

PREPARING FACE BEFORE OWN PUTTING



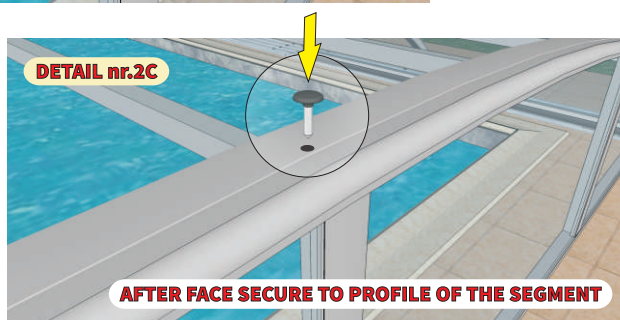
DETACHABLE FACE SECURE TO PROFILE OF THE SEGMENT BY PIN !

DETACHABLE FACE PUT ALL AT ONCE TO GROOVE, AFTER SECURE BY PIN AT ALL ONCE TOO !



DETAIL nr.2B

INITIALLY PUT FACE INTO GROOVE OF THE PROFILE OF SEGMENT

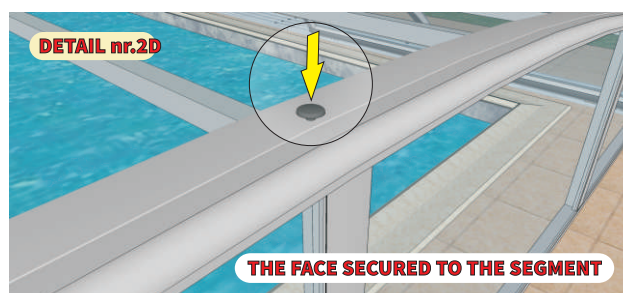


DETAIL nr.2C

AFTER FACE SECURE TO PROFILE OF THE SEGMENT



THE SEGMENTS CAN DRIVE OUT FROM RAILS DURING PUTTING OF THE FACES, RAILS ARE WITHOUT RAIL ENDING PARTS !



DETAIL nr.2D

THE FACE SECURED TO THE SEGMENT

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ITEM

**FINALIZING
THE RAILS**

ASSEMBLING INSTRUCTIONS FOR ENCLOSURES

FINALIZING THE RAILS

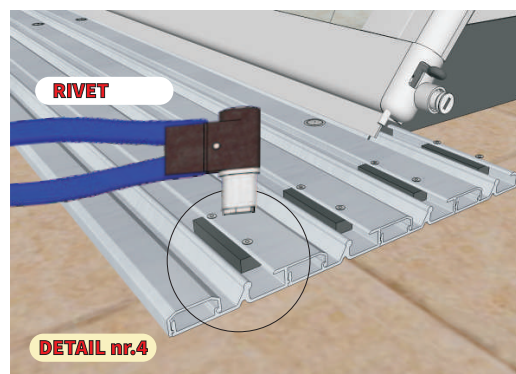
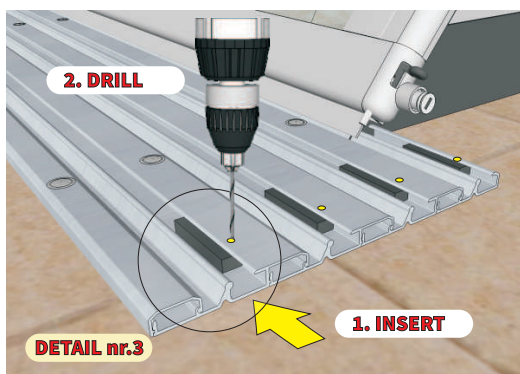
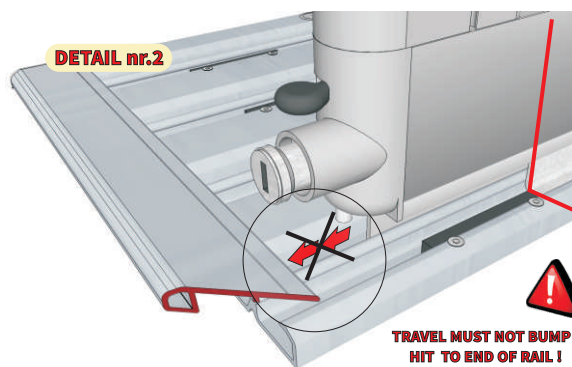
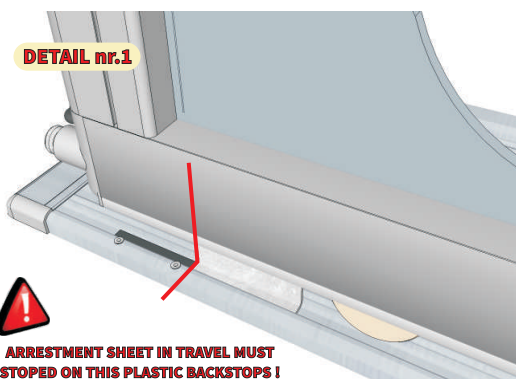


AFTER PUTTING THE SEGMENTS ON PROCEED WITH ASSEMBLING - FIX THE PLASTIC BACKSTOP WITH THE RAIL ENDING PARTS. THESE ENDINGS PARTS AVOID MOVING THE SEGMENTS OFF THE RAILS.

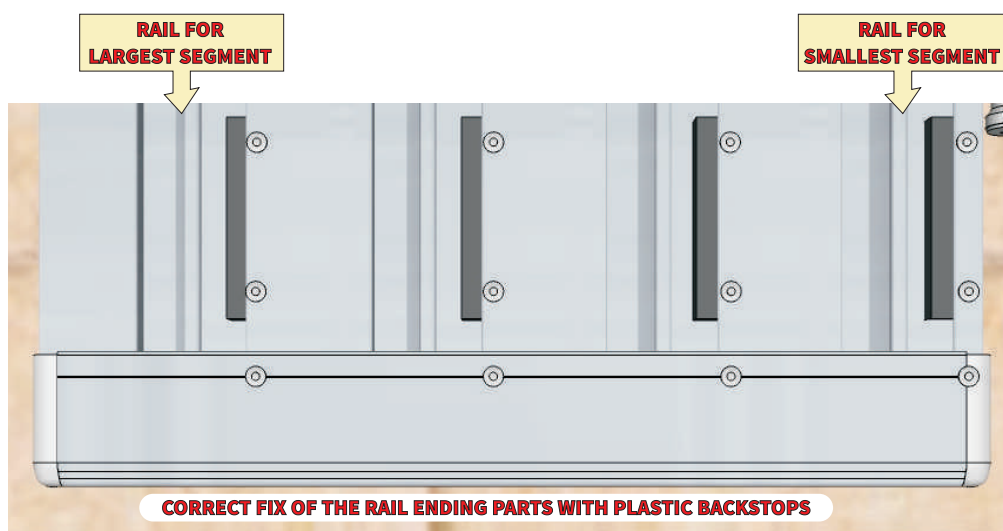
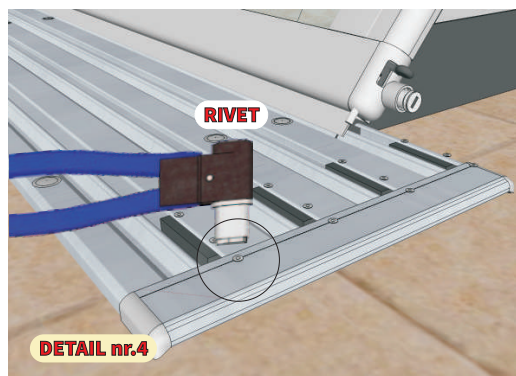
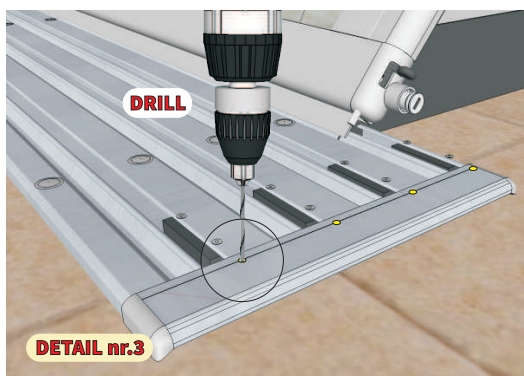
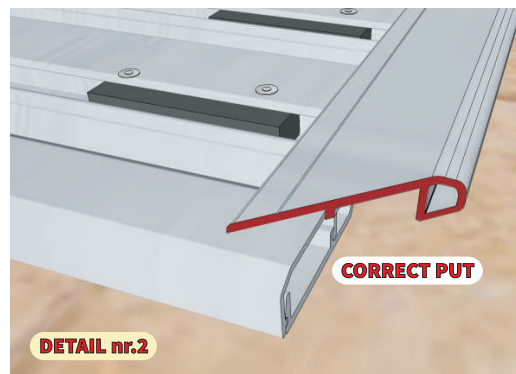
FINALIZING THE PLASTIC BACKSTOP



THESE PLASTIC BACKSTOPS HAVE SECURITY FUCTION - ABSORB THE SHOCK OF TRAVEL AND DEFEND FOR REFUSE TO START OF SEGMENTS FROM RAILS. BACKSTOPS PUSH INWARD TO FACE OF RAIL AND FIX IT TO THE RAIL BY RIVET. ADJUSTMENT FOR POSITION OF BACKSTOPS MUST BE SO AS TRAVEL DO NOT BUMP / HIT TO END OF RAIL !



FINALIZING THE RAIL ENDING PARTS



THIS NUMBER OF PLASTIC BACKSTOPS CAN BE DIFFERENT IN EVERY DELIVERY!

IMPORTANT RULE FOR FIX OF PLASTIC BACKSTOPS - USE FOR PLACES, WHICH WILL MORE ABSORB THE SHOCK PER MOVABLE WITH SEGMENTS.

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ITEM

**ARRESTMENT
THE SEGMENTS**

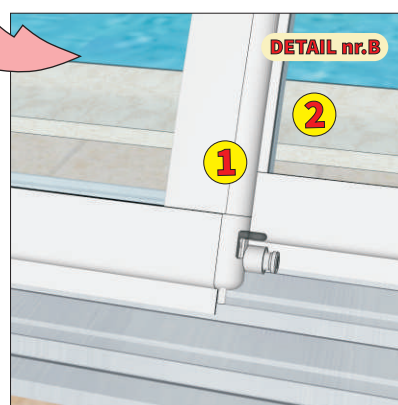
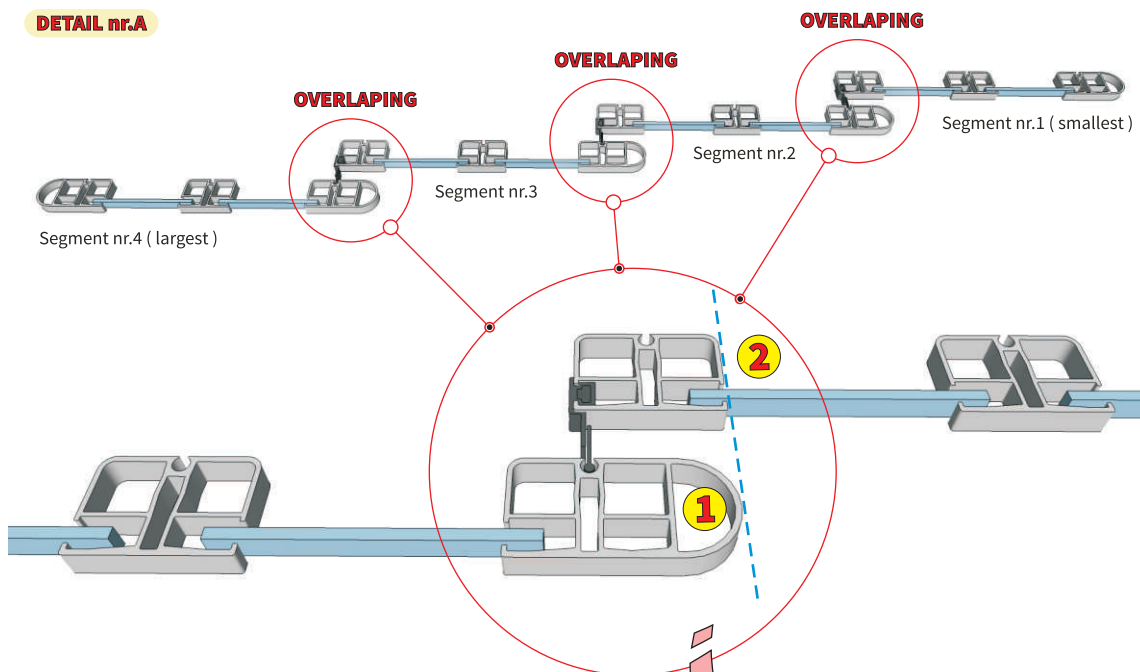
ASSEMBLING INSTRUCTIONS FOR ENCLOSURES

ARRESTMENT OF SEGMENTS - OVERLAPING OF SEGMENTS



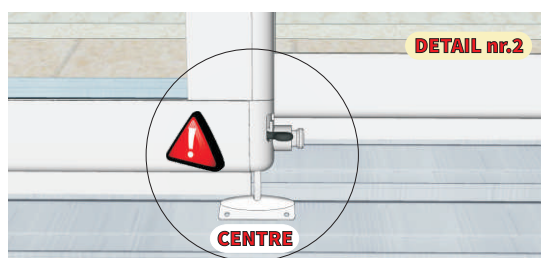
THIS ARRESTMENT OF SEGMENTS SECURE THE ENCLOSURE ESPECIALLY AGAINST A CLIMATIC INFLUENCES.

DETAIL nr.A



PARK ALL THE SEGMENTS TO HAVE THE POOL CLOSED WITH OVERLAPING

AFTER CHECKING, IF THE SEGMENTS OVERLAP EACH OTHER PER A EDGE OF MAIN PROFILE

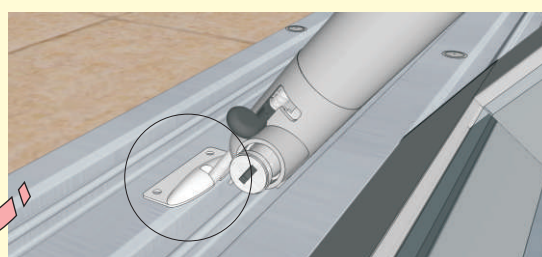
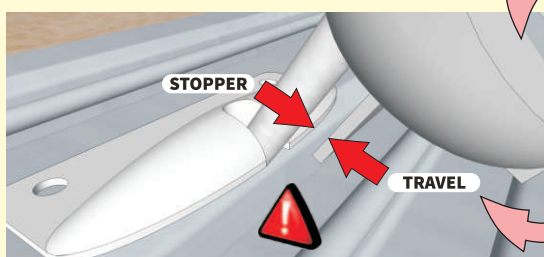
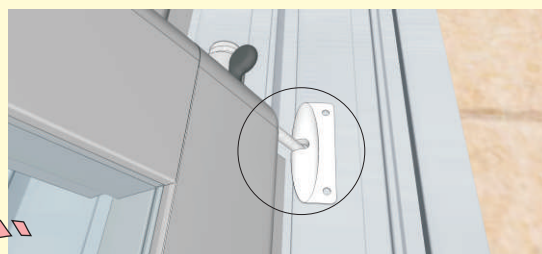


ARRESTMENT OF SEGMENTS - ASSEMBLING STOPPER

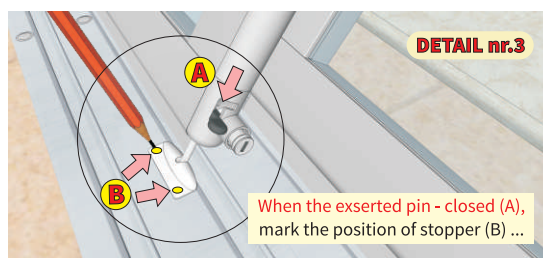


STOPPER MUST STOP OF MOVING SEGMENTS SAFELY, THEREFORE CENTRE OF STOPPER MUST MAXIMAL.

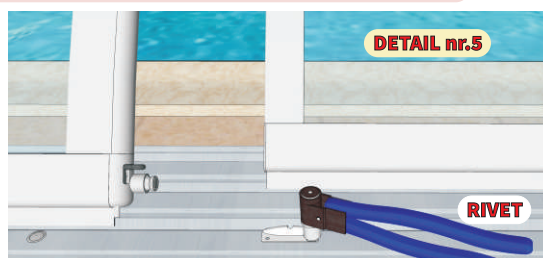
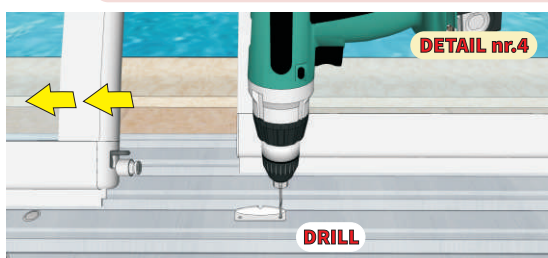
IMPORTANT FOR STOPPER ITS SHAPE MUST NOT OBSTRUCT INTO MOVEMENT OF TRAVEL - SEE ON DETAILS !



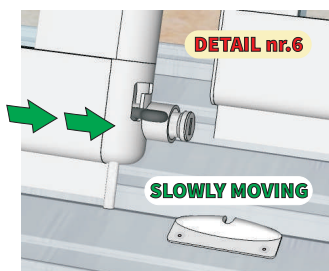
CENTRE THE POSITION OF ARRESTMENT STOPPER ACCORDING TO THE EXSERTED ARRESTMENT PIN



MAYBE MOVING WITH SEGMENT AWAY FOR EASILY DRILLING - RIVETING OF STOPPER ON RAIL



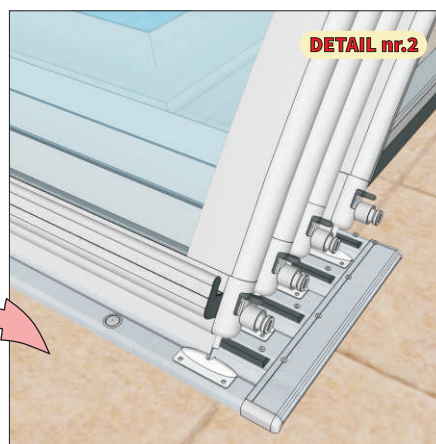
MOVING WITH SEGMENTS BACK CAREFULLY / SLOWLY - CHECK EACH OVERLAPING OF SEGMENTS, ADJUST LATCH LENGTH



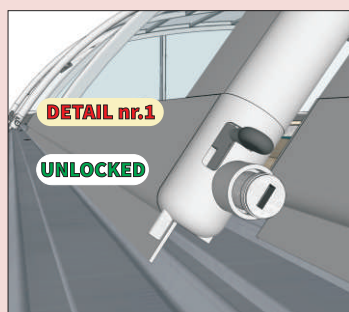
ARRESTMENTS ARE PROVIDED WITH UNIVERSAL LATCH LENGTH WHICH NEEDS TO BE ADJUSTED ON JOBSITE. INFO FOR DETAIL ADJUSTMENT LATCH ON FORWARD PAGE

ARRESTMENT OF SEGMENTS - PARKING POSITION FOR ALL SEGMENTS

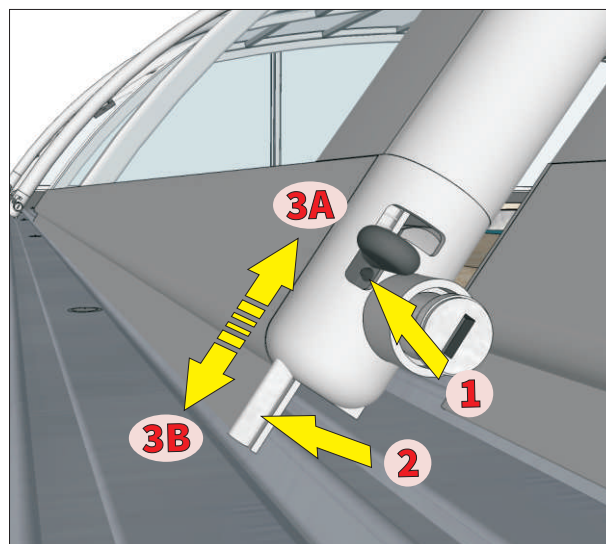
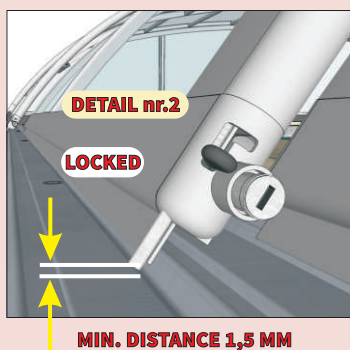
IT IS NECESSARY TO MAKE ARRESTMENT OF **THE BIGGEST AND THE SMALLEST ELEMENT** IN THE PLACE OF MAX. PARKING POSITION



ARRESTMENT OF SEGMENTS - ADJUSTMENT LATCH



THE EXERTED ARRESTMENT PIN KEEPING A MINIMUM DISTANCE ABOVE THE RAIL WHEN IS IN LOCKED POSITION



- 1.) **UPTIGHTEN SCREW - CONTROL OF ARRESTMENT MUST IN THIS POSITION**
- 2.) **WITH PLIERS GRAB THE METAL PART OF THE LATCH**
- 3.) **PULL DOWN THE 3A and 3B REACHING SIMILAR PARAMETERS (DISTANCE 1,5 MM), AFTER TIGHTEN SCREW**

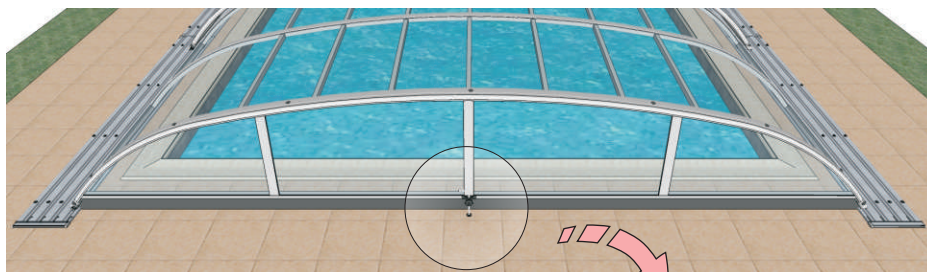
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ITEM

FACE ARRESTMENTS

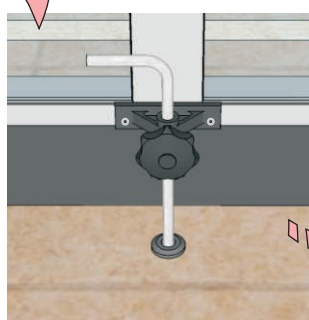
ASSEMBLING INSTRUCTIONS FOR ENCLOSURES

FACE ARRESTMENT



THIS ARRESTMENT COMPONENTS SECURE THE ENCLOSURE ESPECIALLY AGAINST A CLIMATIC INFLUENCES.

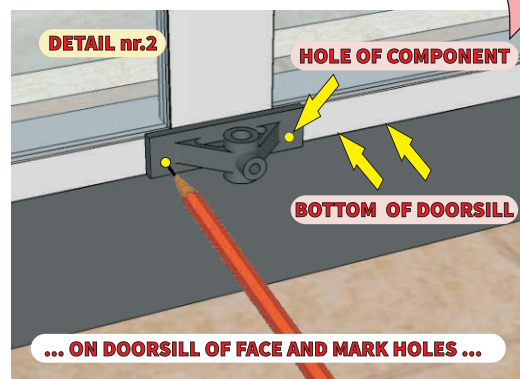
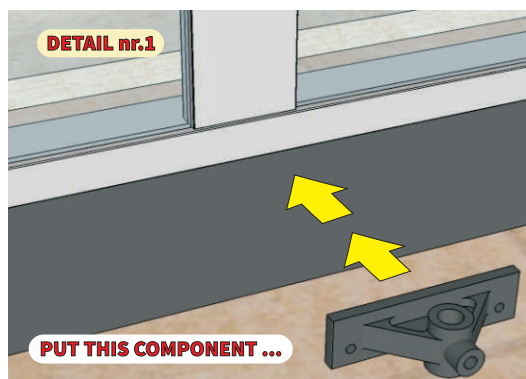
THIS FACE ARRESTMENT ASSEMBLY ONLY ON FACES OF CLOSED COVER ONLY



ARRESTMENT COMPONENTS



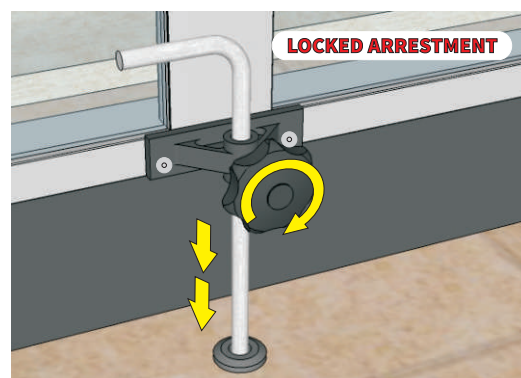
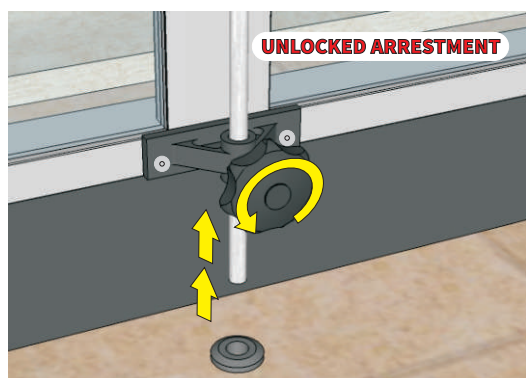
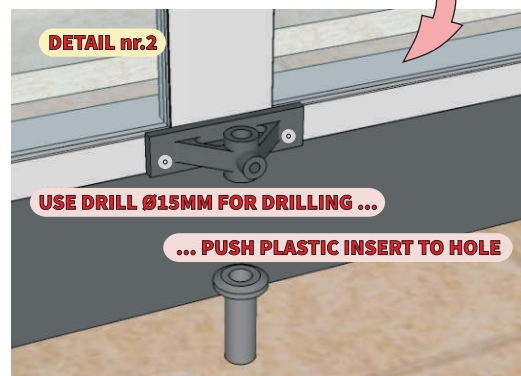
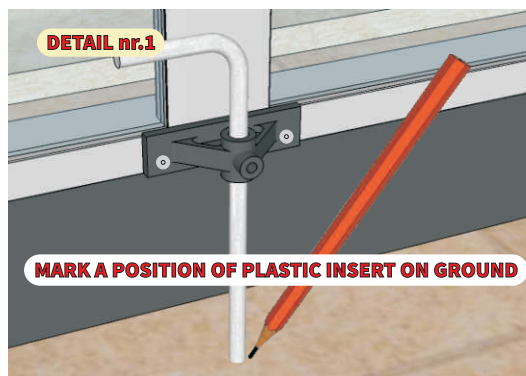
**DETAIL nr.2 - HOLE OF COMPONENT MUST BE NEAR OF LOWER EDGE OF DOORSILL !
RISK FOR DAMAGE - CRACK OF POLYCARBONATE IN FACE !!!**



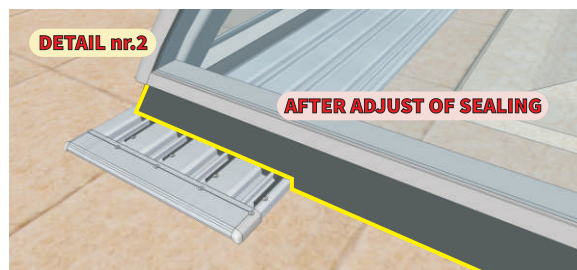
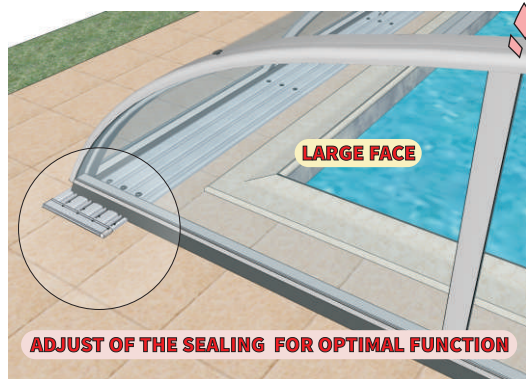
DRILLING INTO PAVEMENT OR GROUND



DETAIL nr.2 - DRILLING A HOLE INTO A PAVEMENT OR GROUND CAREFULLY !
RISK FOR DAMAGE - CRACK OF PAVEMENT OR GROUND !!!



ADJUST OF THE RUBBER SEALING



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ITEM

FINALIZATION

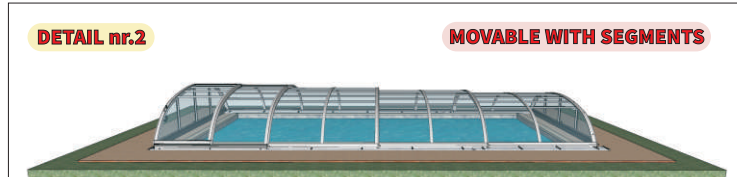
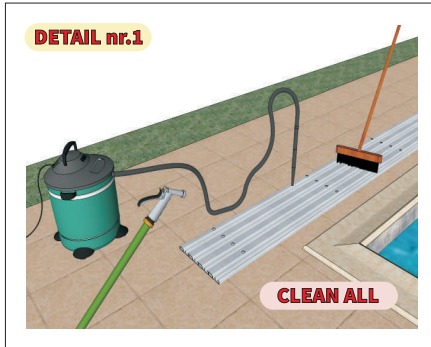
ASSEMBLING INSTRUCTIONS FOR ENCLOSURES

FINALIZATION

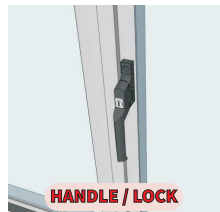
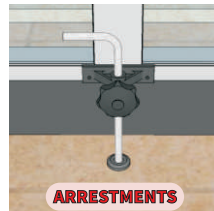


DETAIL nr.1 - CLEAN ALL PARTS OF THE ENCLOSURE, LEADING LINES INCLUDED.

DETAIL nr.2 - CHECK FUNCTIONALITY OF ALL PARTS AND OF ENTIRE ENCLOSURE.



CHECK FUNCTIONALITY OF ALL PARTS



CLEAN A PLACE OF ASSEMBLING AND RESTORE ALL THE OBSTACLES, WHICH HAD TO BE REMOVED BEFORE THE MANIPULATION WITH SEGMENTS TOO.

REMOVE OF THE PROTECTION FOIL FROM ALL POLYCARBONATE



THE POLYETHYLENE MASKING (PLASTIC SHEETS/FOIL) MUST BE REMOVED IMMEDIATELY FROM THE PANELS DURING OR IMMEDIATELY AFTER INSTALLATION.

IF IT IS REMOVED AT A LATER TIME, IT MAY BE VERY DIFFICULT IF NOT IMPOSSIBLE TO REMOVE AS IT WILL STICK TO THE PANEL. IN HOT CLIMATES, EVEN 24 HOURS AFTER THE INSTALLATION IS COMPLETED IT MAY BE TOO LATE TO REMOVE.

